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## Green Synthesis of ZnO Nanoparticles Using Leaves Extract of Quisqualis Indica (Madhumalti): Textile Effluent Treatment and their WQI Study

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Abstract: Industrial effluents, which often contain harmful pollutants such as organic compounds, heavy metals, and toxic chemicals, pose a serious environmental threat. These wastes are frequently discharged into water bodies without adequate treatment, leading to severe water pollution that harms aquatic life, ecosystems, and human health. Nanotechnology presents an innovative and effective solution for water purification, particularly in treating industrial waste. Nanomaterials, due to their high surface area, reactivity, and adsorption capacity, are highly effective in removing contaminants like heavy metals and dyes. This study focuses on the green synthesis of zinc oxide (ZnO) nanoparticles using Quisqualis indica and evaluates their efficiency in purifying industrial wastewater. Standard protocols were followed for both the synthesis and analysis. The results were promising: after treating textile effluents with the synthesized ZnO nanoparticles, the water became odourless and clear, with significant reductions in turbidity, total dissolved solids (TDS), chloride levels, and conductivity. These findings suggest that ZnO nanoparticles synthesized via green methods can serve as efficient adsorbents for industrial effluent treatment. Keywords: Nanoparticle, Textile effluents, Treatment, water quality index

#### I. INTRODUCTION

Industrial effluents, containing a wide range of pollutants such as organic compounds, heavy metals, and toxic chemicals, represent a significant environmental concern. These effluents are often discharged into water bodies without adequate treatment, leading to severe contamination that threatens aquatic life, disrupts ecosystems, and poses risks to human health. Traditional wastewater treatment methods frequently fall short, especially when dealing with complex contaminants like oils, solvents, and heavy metals. As a result, there is an urgent need for more effective and sustainable wastewater treatment technologies to mitigate the harmful impact of industrial effluents on the environment (1).

Nanotechnology offers a promising and innovative solution for water purification, particularly in the treatment of industrial wastewater. At the nanoscale, materials exhibit enhanced surface area, reactivity, and adsorption capacity, which significantly improve the removal of hazardous pollutants such as heavy metals and dyes. Nanomaterials operate through various mechanisms, including adsorption and photocatalysis, making them highly effective in contaminant removal. The integration of nanotechnology in wastewater treatment contributes to the advancement of cleaner and more sustainable approaches, ultimately helping to safeguard both environmental and public health (2).

Metal-based nanoparticles, in particular, have garnered considerable interest due to their unique physical and chemical properties that distinguish them from their bulk counterparts. These properties—including enhanced electrical conductivity, catalytic activity, and optical characteristics—have broadened their application across biomedical, sensing, and optoelectronic fields (3). Among various synthesis techniques, green synthesis using plant extracts has emerged as an eco-friendly and viable alternative to conventional chemical and physical methods, which often involve hazardous reagents. Plant-mediated synthesis leverages the natural reducing and stabilizing agents found in phytochemicals, offering advantages such as biocompatibility, cost-effectiveness, and scalability.

This study focuses on the green synthesis of zinc oxide (ZnO) nanoparticles using the leaf extract of *Quisqualis indica*, commonly known as Rangoon creeper. Known for its rich phytochemical composition and broad therapeutic applications, *Quisqualis indica* has proven to be a promising candidate for the sustainable production of metal oxide nanoparticles (4). The present work explores the green fabrication of ZnO nanoparticles and evaluates their effectiveness in treating industrial wastewater, offering an environmentally friendly alternative for pollution control.



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Fig.1: Plant- Quisqualis Indica (Madhumalti)

## II. REVIEW OF LITERATURE

The literature review related to above work are given as following table:

S.	TITLE	AUTHOR	YEAR	METHODOLOGY	FINDINGS	REFRENCE
NO.					(Result)	
1.	Current Trends in	Geetha	2021	The authors conducted a	The study	1
	the application of	Palani et al.		systematic review of	found that	
	Nanomaterials for			existing research on	nanomaterials	
	removal of			nanomaterials used for	are highly	
	Pollutants from			industrial wastewater	effective in	
	Industrial			treatment. They analyzed	removing	
	Wastewater			studies from major	pollutant from	
	Treatment			scientific databases,	wastewater	
				focusing on types of	through	
				nanomaterials, and	mechanism	
				treatment efficiency.	like adsorption	
					and	
					photocatalysis.	
2	Sustainable	Yamini	2025	The study synthesized	The biogenic	2
	treatment of glass	Vinayagam		biogenic nanomaterials	nanomaterials	
	industry wastewater	et al.		using environmentally	demonstrated	
	using Zinc oxide			friendly biological	high efficiency	
	nanoparticles:			method. These	in removing	
	antibacterial and			nanomaterials were	pollutant from	
	photocatalytic			tested for their ability to	wastewater,	
	efficacy			remove contaminants	showing	
				from industry	potential as a	
				wastewater, with their	sustainable and	
				effectiveness evaluated	eco-friendly	
				through various pollutant	alternative to	
				removal mechanism.	traditional	
					chemical	
					method.	

Table 1	. Table of	f Review	of literature
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		<b>N</b> T'	2021		rm	
3.	Waste pericarp of	Nitin A.	2021	Extract is prepared by	The synthesis	3
	ananas comosus in	Mirgane et		boiling pineapple	ZnO NPs were	
	green synthesis zinc	al.		pericarp in water. Mixed	nontoxic, high	
	oxide nanoparticles			with zinc acetate	catalytic	
	and their			dehydrate solution and	property and	
	application in			heated to form ZnO	10nm in size.	
	wastewater			nanoparticles.	It used as	
	treatment			characterization done	coating and	
				using UV-visible.	stabilizing	
					agent. Also	
					used for	
					wastewater	
			2022		treatment.	
4.	Green synthesis of	Anandhalaks	2022	The study used an	The synthesis	4
	silver nanoparticles	hmi Jaya		aqueous extract of	AgNPs were	
	from the leaf extract	Shankar et		Quisqualis Indica leaves	spherical,	
	of Quisqualis Indica	al.		of synthesis silver	crystalline, and	
	L. for Enhanced			nanoparticles (AgNPs).	averaged 50	
	Antibacterial			characterization was	nm in size.	
	Activity			done using UV-vis	FTIR	
				spectroscopy, FTIR,	confirmed the	
				SEM, and XRD.	presence of	
				antibacterial	phytochemical	
				efficacy was tested	aiding in	
				against E. coli and s.	reduction and	
				aureus using the agar	stabilization	
				well diffusion method		
5.	Enhanced	Seerangaraj	2021	Extract of R. Tuberosa	The green	5
	photocatalytic	Vasantharaj		prepare by collecting	preparation of	
	degradation of	et al.		leaves, boil in	ZnO NPs	
	water pollutant			Erlenmeyer flask for 10	using R.	
	using bio- green			min. mix extract with	Tuberosa	
	synthesis of zinc			zinc sulphate solution.	extract without	
	oxide nanoparticles			Mixture change colour	use of any	
	(ZnO NPs)			from light yellow to	toxic material.	
				white colour.	Characterizatio	
					n revealed	
					existence of	
					phytoconstitue	
					nts in extract,	
					which acted as	
					stabilizing	
					agents.	



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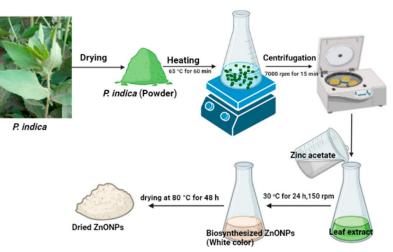


Fig.2: Reference Method for ZnO nanoparticle Synthesis- <u>https://www.mdpi.com/molecules/molecules-28-04679/article\_deploy/html/images/molecules-28-04679-g008.png</u>

#### III. MATERIALS AND METHODS

#### A. Materials for Green synthesis of Nanoparticles

The materials used in this study shown by following table with their applications

S.No.	Component	Materials Used	Quantity / Concentration	Role
1.	Fresh Quisqualis Indica plant	Leaves	10 gm	Reducing/ Crapping Agent
2.	Zinc acetate dehydrate [Zn(CH <sub>3</sub> COO) <sub>2</sub> .2H <sub>2</sub> O]	Solution	2.5N	$\begin{array}{l} \mbox{Precursor/} & \mbox{Source of} \\ \mbox{Zn}^{2+} \mbox{ ions} \end{array}$
3.	NaOH	Solution	2.5N	pH controller
4.	Distilled water	Solvent	270 ml	Phytochemical extraction
5.	Textile effluent	Sample	100 ml	Treatment
6.	Whatman filter paper	-	-	Filtration
7.	Glassware	Flask, Beaker, Measuring, etc.	-	For experimental use
8.	Degi oven	-	-	Calcination of Nanoparticles
9.	Centrifuge Machine	-	-	Separation

#### Table 2. Material used and their applications

#### B. Materials used in Treatment and Analysis

Table 3. Material used in treatment

S. No.	Parameters	Methodology	Chemical Used						
1.	pН	pH meter	Buffer 10 pH Solution						
2.	Conductivity	Conductivity meter	KCl solution						
3.	Alkalinity	Titration method	$0.02N H_2SO_4$ solution,						
			phenolphthalein and methyl						
			orange indicator						
4.	Chloride	Coulometric method	0.014N AgNO <sub>3</sub> solution,						
			K <sub>2</sub> CrO <sub>4</sub> solution						
5.	Total dissolved solid	Tds meter	KCl solution						



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#### C. Methodology for Parameters

All the parameter analyse by the standard methods [], given as follows:

#### 1) pH Meter

Begin by calibrating the pH meter using standard buffer solutions. After calibration, dip the properly washed and dried pH electrode into the sample solution. Allow the reading to stabilize. The display will show the pH value of the sample. Once the measurement is complete, carefully wash the electrode and store it in distilled water.

#### 2) Conductivity Meter

Switch on the conductivity meter and allow it to warm up for 15–20 minutes. Set the function switch to the "Check" position. The display should read 1000; if not, adjust it using the CAL control knob. Then, set the function switch to the "Cell Constant" position and adjust it according to the value of the conductivity cell. Set the temperature control to match the actual temperature of the test solution. Insert the cleaned and dried conductivity cell into the beaker containing the sample solution, and connect it to the input socket of the conductivity meter. Switch the function to "Conductivity" mode and adjust the range switch to achieve maximum resolution. Note the reading displayed, which represents the conductivity of the sample solution.

#### 3) Alkalinity

To determine the alkalinity of a water sample, first take a known volume (e.g., 50 mL) of the sample in a conical flask. Add a few drops of phenolphthalein indicator. If the solution turns pink, it indicates the presence of phenolphthalein alkalinity. Titrate this solution slowly with a standard acid solution, such as 0.02 N sulfuric acid, from a burette until the pink colour disappears. Record the volume of acid used at this point as P (in mL), which represents the phenolphthalein endpoint. Without removing the solution, add a few drops of methyl orange indicator. A resulting orange colour indicates the presence of methyl orange alkalinity. Continue titrating with the same standard acid until the solution changes from orange to a faint pink or red colour. Record the total volume of acid used as T (in mL), representing the methyl orange endpoint. Repeat the entire titration process multiple times to obtain concordant readings—consistent values within a small range—for improved accuracy. Use the average of these readings to calculate the total alkalinity using the formula:

Total Alkalinity (mg/L) =  $(B \times N \times 50,000)$  / Volume of Sample (mL)

where B is the average volume of acid used (T), and N is the normality of the acid.

#### 4) Chloride Test

Take 10 ml of sample in a 250 ml conical flask and add 1 ml of K<sub>2</sub>CrO<sub>4</sub>.Titrate it with standard AgNO<sub>3</sub> Solution taken in burette. Add AgNO<sub>3</sub> Solution till reddish brown colour permanently appears. This is the end point of the titration. Volume of standard AgNO<sub>3</sub> solution used is noted as V<sub>2</sub> as concordant reading for the calculation purpose.

	Table 4. Observation table for chloride											
S, No.	Volume of water	Volume of Standar	d Hypo Used(mL)	Difference	Concordant							
	taken (mL)	Initial Reading   Final Reading		(mL)	Reading							
1.	10 mL	0.0	V									
2.	10 mL	0.0	V		<b>V</b> <sub>2</sub>							
3.	10 mL	0.0	V									

Chloride content in ppm = { $(N_2 \times V_2)/50$ } ×35.5×1000 ppm Where,  $V_2$  mL of standard AgNO<sub>3</sub> solution having known normality N<sub>2</sub>.

#### 5) Total Dissolved Solid

Remove the cover from the bottom of the tester, then turn on the unit by pressing the On/Off button. The display should read 1000. Insert the tip of the tester (the end where the cover was) into the water to be tested. A half inch or so deep is plenty. You'll ruin the meter if you submerge it too deeply. Read the numbers on the display. The number you see is the TDS (Total Dissolved Solids) of the water expressed in PPM (parts per million). The Hold button and the Temp button are features you probably won't need. Hold locks the number on the display so it won't go away and Temp measures the temperature of the water.



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D. Methods for Green synthesis of ZnO Nanoparticles

1) Preparation of Plants Extract

Ten grams of *Quisqualis indica* leaves were thoroughly washed and then boiled in 50 mL of distilled water at 70°C for two hours. After boiling, the mixture was filtered to obtain approximately 16 mL of clear plant extract for further use.



Fig 3: Plant extract

#### 2) Preparation of Precursor

To prepare a 2.5 N zinc acetate solution, 68.8 grams of dehydrated zinc acetate were dissolved in 250 mL of distilled water. Similarly, to prepare a 2.5 N sodium hydroxide (NaOH) solution, 10 grams of NaOH were dissolved in 250 mL of distilled water. These precursor solutions were used for the synthesis of zinc oxide nanoparticles.

#### 3) Synthesis of ZnO nanoparticles

S. No.	Zinc Acetate	NaOH	Plant extract
1.	20 ml	20 ml	4 ml
2.	18 ml	18 ml	6 ml
3.	40 ml	20 ml	6 ml

#### Table 5: Different combinations of Zinc Acetate, NaOH and plant extract

Each mixture was heated at 70°C for 1 hour, allowed to stand for 24 hours and then filtered using Whatman filter paper. The filtered solution was centrifuged at 4000 r.p.m. for 12 minutes. The resulting precipitate (ZnO nanoparticles) were oven dried at 400°C for 4 hours to yield powdered ZnO nanoparticles.



Fig. 4: ZnO nanoparticles

#### IV. RESULTS AND DISCUSSIONS

#### A. Analysis Result

Based on above experimentation of green synthesis of nanoparticles, characterisation of nanoparticles and textile effluent treatment and analysis results of treated water are discussed as follows:



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S. No.	Parameters	Before treatment	After treatment	WHO					
				Standard					
1.	pH	8.0	8.4	7.5					
2.	Conductivity(mS)	21.5	6.9	250					
3.	Alkalinity(ppm)	490	740	600					
4.	Chloride(mg/L)	491.3	272.9	300					
5.	Total dissolved Solid(mg/L)	135	111	500					

Table 6: Effluent analysis before and after treatment



Fig. 5 Textile effluent- Before Treatment After Treatment

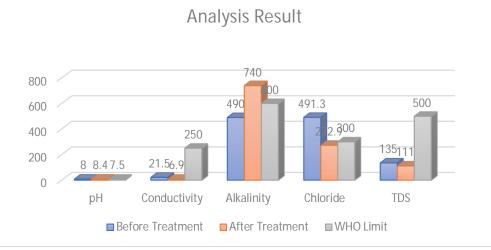


Fig. 5 Analysis result of water quality parameters

## B. Effect of ZnO Nanoparticles on Effluent Parameters

After treatment with zinc oxide (ZnO) nanoparticles, several key parameters of industrial effluent showed significant changes. The pH of the effluent increased slightly from 8.0 to 8.4, likely due to the release of  $Zn^{2+}$  ions, which form hydroxides and contribute to increased alkalinity. Conductivity dropped notably from 21.5 mS to 6.9 mS, as ZnO nanoparticles facilitated the removal of dissolved ions and charged particles, thereby reducing the solution's ability to conduct electricity. The alkalinity of the effluent increased from 490 ppm to 740 ppm, a result of the partial dissolution of ZnO nanoparticles, which release zinc and hydroxide ions and enhance the water's alkalinity.



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The chloride content decreased significantly from 491.3 mg/L to 272.9 mg/L, as ZnO nanoparticles—with their high surface area and amphoteric nature—effectively adsorbed chloride ions from the solution. Finally, the total dissolved solids (TDS) were reduced from 135 mg/L to 111 mg/L. This reduction can be attributed to the photocatalytic degradation of harmful organic compounds, such as dyes, under UV light, as well as the nanoparticles' ability to trap and remove pollutants from the effluent.

### C. Water Quality Index (WQI)

The Water Quality Index (WQI) is used to conduct comparative assessments of rivers water contamination. It explains the health of the total water quality in a single numerical value, which makes it easier to pick appropriate treatment methods to address the problems that have been identified.

	Parameters	WHO	$1/S_n$	$\sum 1/S_n$	$K=1/(\sum 1/S_n)$	W <sub>n</sub> =K/S <sub>n</sub>	Ideal	Vn	$V_n/S_n$	$Q_n = (V_n / S_n)$	$W_nQ_n$
No		Standard					valu			*100	
		s (S <sub>n</sub> )					e				
							(V <sub>0</sub> )				
1.	pН	7.5	0.13333	0.14433	6.92842246	0.92378966	7	8	1.06666	66.66	61.5798188
			3	3	7	2			7		9
2.	Conductivit	250	0.004	0.14433	6.92842246	0.02771369	0	21.5	0.086	8.6	0.23833773
	У			3	7						3
3.	Alkalinity	600	0.00166	0.14433	6.92842246	0.01154737	0	490	0.81666	81.6666666	0.94303528
			7	3	7	1			7	7	
4.	Chloride	300	0.00333	0.14433	6.92842246	0.02309474	0	491.	1.63766	163.766666	3.78214884
			3	3	7	2		3	7	7	3
5.	T.D.S.	500	0.002	0.14433	6.92842246	0.01385684	0	135	0.27	27	0.37413481
				3	7	5					3
			0.14433		1	1.0				1	<mark>66.9174755</mark>
			3								<mark>6</mark>

#### Table 7: Water Quality Index of effluent before treatment :

Table 8: Water Quality Index of effluent after treatment:

S.	Parameters	WHO	$1/S_n$	$\sum 1/S_n$	$K=1/(\sum 1/S_n)$	$W_n = K/S_n$	Ideal	Vn	$V_n/S_n$	$Q_n = (V_n / S_n)$	$W_nQ_n$
No.		Standards					value			*100	
		( <b>S</b> <sub>n</sub> )					(V <sub>0</sub> )				
1.	pH	7.5	0.133333	0.144333	6.928422467	0.923789662	7	8.4	1.12	93.33	86.21728919
2.	Conductivity	250	0.004	0.144333	6.928422467	0.02771369	0	6.9	0.0276	2.76	0.076489784
3.	Alkalinity	600	0.001667	0.144333	6.928422467	0.011547371	0	740	1.233333333	123.3333333	1.424175729
4.	Chloride	300	0.003333	0.144333	6.928422467	0.023094742	0	272.9	0.909666667	90.9666667	2.100851657
5.	T.D.S.	500	0.002	0.144333	6.928422467	0.013856845	0	111	0.222	22.2	0.307621958
	0.144333				1.0					<mark>90.1264283</mark>	



D. Correlation Coefficient

Table 9: Correlation coefficient-

Parameters	pН	Conductivity	Alkalinity	Chloride	TDS
pН	1				
Conductivity	-0.918721251	1			
Alkalinity	0.504418195	-0.122433822	1		
Chloride	-0.049987716	-0.348488174	-0.887594731	1	
TDS	-0.919314761	0.999998867	-0.123927905	-0.347076608	1

The correlation coefficient is calculated by the MS Excel software. In this study this correlation result significantly give a strong positive relation between pH and alkalinity this due to the  $Zn^{2+}$  ions and strong negative correlation between chloride and alkalinity, we can say that alkalinity is inversely proportional to chloride which present in water.

#### E. Characterization of ZnO nanoparticle

The green synthesis of ZnO nanoparticle using Quisqualis indica leaf extract were characterized using UV- visible spectrophotometer. The UV- vis analysis was performed to confirm the formation of ZnO nanoparticles. The absorption spectrum showed a sharp peak at 231 nm, which indicate the characteristics of ZnO nanoparticles.

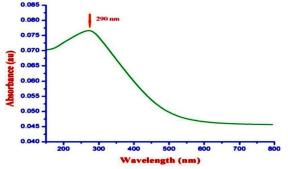


Fig. 6 UV-Vis analysis of ZnO nanoparticles

#### V. CONCLUSION

This study demonstrated that zinc oxide (ZnO) nanoparticles effectively remove dyes and organic pollutants from textile wastewater due to their photocatalytic and adsorptive properties. They offer a more affordable and environmentally friendly alternative to traditional treatment methods. However, further research is needed to address challenges such as environmental impact, recovery, and reuse, especially for large-scale applications.

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