



# INTERNATIONAL JOURNAL FOR RESEARCH

IN APPLIED SCIENCE & ENGINEERING TECHNOLOGY

Volume: 13 Issue: VII Month of publication: July 2025

DOI: https://doi.org/10.22214/ijraset.2025.73343

www.ijraset.com

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ISSN: 2321-9653; IC Value: 45.98; SJ Impact Factor: 7.538

Volume 13 Issue VII July 2025- Available at www.ijraset.com

### A Brief Review on Peel Waste as Sustainable Corrosion Inhibitor

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Abstract: Naturally occurring corrosion inhibitors can slow down the corrosion rate of metals without posing environmental hazards. Vegetable peels have proved beneficial in this regard. Their usage to effectively reduce corrosion rate is an eco-friendly approach which addresses the problem of waste disposal too. This brief review aims to present corrosion mitigation studies by few vegetable peels in different corrosive media and metals.

Keywords: peels, corrosion inhibitor, waste, metals, eco-friendly

#### I. INTRODUCTION

Corrosion of metals is universal and usually reveals itself in the form of structural, aesthetic and financial losses. The annual global economic loss due to corrosion of various metals is assessed to fall in the range of dollars 700 billion and dollars 1 trillion.[1]

The phenomenon of corrosion and its associated problems can be mitigated by addition of inhibitors to the immediate environment of the metals.[2]

Synthetic corrosion inhibitors generally possess conjugated system of bonds heterocyclic rings and functional group containing nitrogen, phosphorus, oxygen and sulphate.[3]

The electron density on these donor atoms is a favourable characteristic to function as adsorption centres.[4]

Their effectiveness, ready availability, easy usage and an extended shelf life makes them an ideal choice for reducing corrosion in pipelines nuclear power plant or offshore operations/ platform.[5]

However, toxicity of synthetic inhibitors like chromates have been well documented. [6,7]

This has given rise to replacing them with natural and green alternatives [8]

Various natural products and plant extracts can function as eco- friendly corrosion inhibitors. A number of reviewers have documented about the same. [9,10] Their inhibition efficacy arises due to the presence of different phyto components containing heteroatoms, aromatic and heterocyclic rings. The use of vegetable and fruit peels to reduce corrosion has also garnered interest over recent years. Owing to the perishable nature of fruits and vegetables their waste disposal has become a major challenge. [11] It is a sustainable approach leading to waste reduction as well as contributing to circular economy principles. [12]

Apart from this fruit waste is usually rich in polysaccharides and different phytochemicals.[13]

This short review aims to present the use of various vegetable and fruit peels for mitigating corrosion of metals in distinct environments.

Table 1: Vegetable peels as corrosion inhibitors of metals in different corrosive media.

Inhibitor	Metal	Corrosive	Methodology	Inhibition
		medium		efficiency
PPE [14]	Carbon steel	Formation water	Ion chromatography,	92.27% at 2.5%
			FTIR, SEM, EDX weight	inhibitor conc
			loss, OCP measurement	
PPE [15]	Low carbon steel	3.5% NaCl	FTIR, weight loss,	73.33% at 6ml
			potentiodynamic	inhibitor
			polarisation	
PPE [16]	Mild steel	HCl, sea and	Weight loss	More than 70%
		distilled water		at 2M HCl
Pisum sativum (PS)	Aluminium alloy	1M NaOH	Weight loss, SEM, AFM,	94.5% at 1.5 g/l
[17]			EIS, Tafel plots, linear	
			polarization	



#### International Journal for Research in Applied Science & Engineering Technology (IJRASET)

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Pumpkin Peel Extract	Aluminium	1M HCl	Weight loss, EIS, AFM-	95.42% at
[18]			XPS, EFM	300ppm
Vicia faba peels [19]	Mild steel	3.5% NaCl	GC-MS, Tafel plots, EIS,	97.84% at
			SEM, Quantum chemical	200ppm hexane
			calculations	extract,88.67%
				at 200ppm
				acetone extract.

#### II. CONCLUSION

The values of inhibition efficiencies of various vegetable peels in diverse corroding media as well as metals has been tabulated above. Fairly good results can be observed from the table. It can be concluded that vegetable peels can serve a dual purpose of hindering the corrosion process as well as that of waste disposal.

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