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Electric Go-Kart

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Abstract: ***This project presents the design and analysis of an electric motor-powered Go-kart. The main aim of this project is to reduce the usage of organic fuel powered vehicles and to design a vehicle which works efficiently in the emerging electric vehicle sector. In order to maintain the speed levels of the Go-kart, seamless decision was made in motor selection. Alternate materials have been applied in the Go- kart to reduce both static and dynamic forces in pursuance of improving the efficiency and performance of the Go-kart. The main focus of the frame design was on the stability of the Go-kart and safety of the driver. The MS light weight steel has been employed for the frame to reduce the overall weight. To check the feasibility of the frame design, finite element analysis has been done. The results obtained showed that the frame design was safe under maximal impact load conditions. Motor, the heart of the electric vehicle was selected and installed in such a way that it can perform well for an extended run time. BLDC motor was selected in this case. Speed control of the kart was done using a Motor controller. The kart is provided with a chain drive to achieve maximum efficiency in transmission of power from the motor to the wheels. Hydraulic disc brakes were provided for smooth and effective braking under both dry and wet conditions. Design calculations were carried out and optimum results were obtained.***

Keywords: Brush less DC motor, Charge controller, Regenerative braking, Motor controller, Electric Go-Kart, Hall sensor.

I. INTRODUCTION

The Electric Go Kart is a system design to create a small-scale unit of transportation without an internal combustion engine. This system is intended to create an efficient and fun experience for those who use this product. The Electric Go kart is designed using DC-Brushless motors that use a 60V battery. The general definition of any Go-kart, a vehicle without suspension and differential it is a vehicle specially designed for a flat track race. a large range of engine karts were on track since the mid of the 20th century. Electric go-karts are low maintenance, requiring only that the lead acid batteries of the karts to be plugged into an array of chargers after each run. Since they are pollution-free and emit no smoke, the racetracks can be indoors in controlled environments. Most fully charged electric karts powered by lead-acid batteries can run a maximum of 30 minutes before performance is affected. The current automotive scenario encourages eco-friendly vehicles to attenuate the damage done by the emissions. an efficient alternative for the engine is that the motor.

Electric go-karts do not have fuel tanks or other flammable materials which can prove to be safer in case of an accident. Motor replaces the engine and hence the kart gets dramatically changed in both design and performance. The vehicle hence runs only on electricity and is designed to satisfy the mandatory requirements for karting. The design of the frame indicates that it is an open kart with a straight chassis. The frame acts as a suspension in karts. It must also be rigid to not break under extreme load conditions. Hence, flexibility should be compromised with stiffness. The first objective is to design a stable and safest vehicle for the driver. Every subsystem is designed supported the first objective then integrated into a final blueprint. Finite Element Analysis is applied on the frame model in cases of front, side and rear impact based on the result obtained from the above tests the design is modified accordingly. The center of gravity is kept as low as possible to get maximum stability. The length of the vehicle is shortened so as to reduce the weight of the vehicle.

The wheelbase and track width of the vehicle are chosen accordingly. The front track width is minimized to reduce the turning radius of the vehicle and to increase the efficiency. Motor, the heart of the electric vehicle was selected and installed in such a way that it can perform well for an extended run time. BLDC motor was selected in this case. Speed control of the kart was done using a Motor controller.

The kart is provided with a chain drive to achieve maximum efficiency in transmission of power from the motor to the wheels. Hydraulic disc brakes were provided for smooth and effective braking under both dry and wet conditions. Design calculations were carried out and optimum results were obtained. An extensive market survey was also done on frame material, brakes, motor, transmission system for cost and availability. International standards were followed throughout the design process.

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II. FLOW CHART FOR ELECTRIC GO-KART

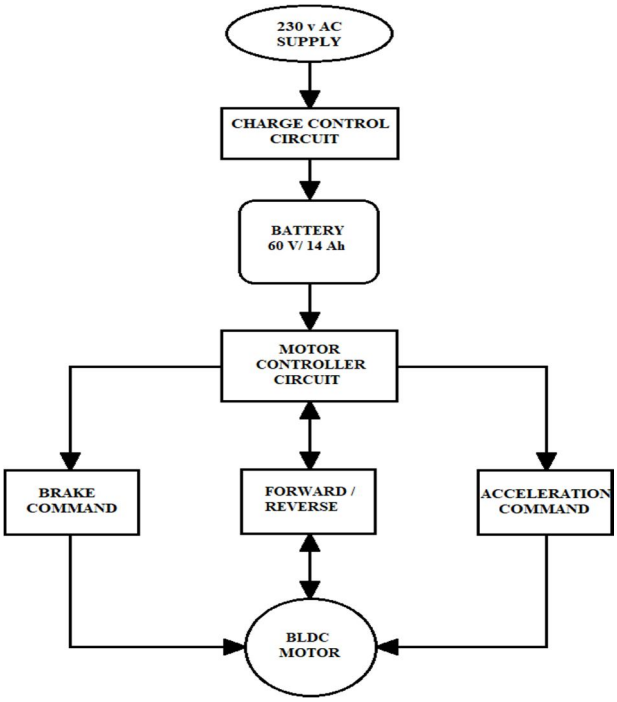


Fig 1. Flow chart of Electric Go-Kart

The flow chart is showing the working principle of Electric Go-Kart.

1) 230 Volt AC supply was given to the circuitthen this supply was connected to the chargecontrol circuit. Charge control circuit contains rectifier, filter circuit, overvoltage protection circuit and regulator circuit.
2) Then this output of the charge control circuitwas connected to the input of the sealed leadacid battery.
3) Then the output of the sealed lead acid battery is connected to the motor control circuit. This motor control circuit contains the acceleration command, brake command,forward/reverse and regenerative braking control circuit.
4) Then the output of the motor control circuitconnected to the Brushless DC motor(BLDC) through the Acceleration command and brake command block.
5) Then this Brush Less DC motor (BLDC) directly connected to the forward/reversecontrol through the motor control circuit.

III. BLOCK DIAGRAM OF ELECTRIC GO-KART

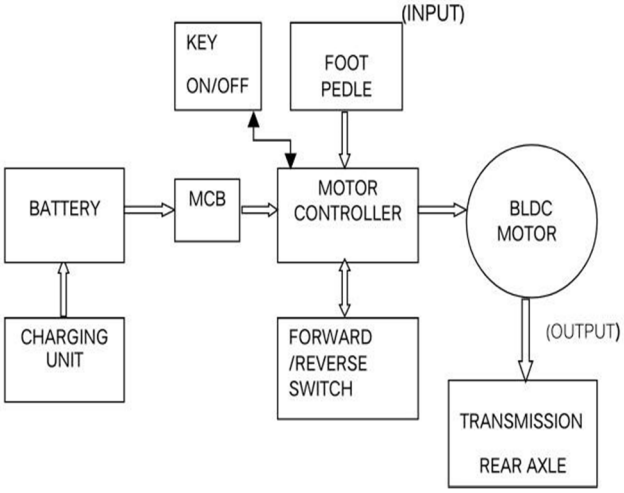


Fig 2. Block diagram

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First, we have to connect the battery with charging unit. The battery was connected to the Miniature Circuit Breaker (MCB) for the protectionof the battery from over voltage and short circuit.

Then the output of Miniature Circuit Breaker (MCB) was directly connected to the motor circuit. This motor controller contains IGBT and Micro controller combination circuit.

Also, this motor controller controls the acceleration and forward/reverse operation of the Brushless DC motor. Foot pedal also connected in this motor controller.

This motor controller is directly connected to the brushless DC motor and this brushless DC motor was mechanically connected to the rear axle transmission.

IV. CIRCUIT DIAGRAM OF A CONTROLCIRCUIT

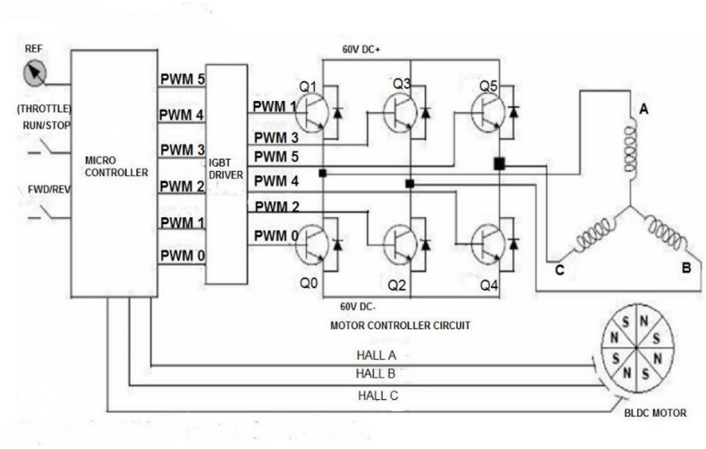


Fig 3. Circuit Diagram

Power circuit of BLDC motor is consist of six power semiconductor switching devicesconnected in bridge configuration across a dc supply. Feedback diodes are connected across the device. The armature winding is assumed tobe star connected. The control circuit consists ofa commutation logic unit (controller for electronic commutator) which gets the information about the rotor shaft position and decides which switching devices are to be turned on and which devices are to be turned off.This provides six output signals out of which three are used as the base drive for the upper legdevices. The other three output signal are logically ANDed with the high frequency pulses(PWM) and the resultant signals are used to drive the lower leg devices. The switching sequence of the motor control circuit are 1, 6-1, 2-3, 2-3, 4-5, 4-5,6-…. This is for one specific direction of rotation (i.e) clockwise.5, 6-5, 4-3, 4-3, 2-1, 2-1, 6-…. This mode of operation is called 120- degree mode of operation. This is for counter clockwise direction.

V. WORKING PRINCILE

Supply from the battery was connected to the motor control circuit. in this circuit has microcontroller and IGBT combinational circuit.Also, this circuit contains regenerative braking control circuit.

Acceleration command and brake commandwas connected to the controller circuit. Hall sensorwas connected to the Brushless DC motor (BLDC).Output of the hall sensor was connected to thecontroller circuit.

While the Go-Kart was switched on the hallsensor will detect the magnetic position in the Brushless DC motor (BLDC) and the signal was given to the controller circuit.

Controller circuit will correct the motor's rotor magnet position. While acceleration commandwas given to the circuit supply was flows through the motor by IGBT combinational circuit.

Then the motor will rotate the wheel by chain coupled mechanism. Forward and reversecommand will be controlled by the controller circuitand also regenerative braking was controlled by controller circuit.

VI. HARDWARE INSTALLATION

This project, the frame to be strong becauseGo-Kart would need to carry at least 150 kg safely to account for one passenger. Here mild steel is usedin frame work. The size of frame is 7.33 X 4 ft. because of mild steel usage the weight of the frameis 15 kg. Uprights for steering and mounting othercomponents could be welded to the main structure.

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Picture of the frame on top of the frame there needed to be a platform for sitting on. It wouldbe clear, allowing for a view of the components under, and also be structural enough to allow for direct mounting of seats and other parts. The dimension of the Go-Kart is designed as it freely runin the racing track. This Go-Kart also wanted it to be just long enough to fit one people sitting.



Fig 4. Mechanical connection of BLDC motor

Frame design was first implemented by keeping in mind the safety requirement of the driver. The first primary safety standard focused on during design was maintaining the proper clearance of the driver's body rest to the other rigid parts like motor compartment, battery circuit and mechanical parts of the Go-kart. Once the basic requirements fulfil the safety design is the Miniature CircuitBraker (MCB). The Miniature Circuit Braker (MCB) is used to protect the driver and the components in control circuit from short-circuitcurrent. Because here metal is used as frame of theGo-Kart, this metal will conduct the current. Whileshort will occurring in the circuit this Miniature Circuit Braker (MCB) will disconnect the circuit from the battery. were implemented. The chassiswas designed to give occupant extra space to operate the vehicle easily.



Fig 5. Battery and MCB installation

Battery was placed in backside of the Go- Kart at parallelly two sides of the Brush Less DC motor (BLDC) to balance the weight of the total frame. Brush Less DC motor (BLDC) is placed in the backside of the frame at vertically straight to theback wheel axil.
Brush Less DC motor (BLDC) was mechanically connected to the back wheel. And thecontroller was placed in the center part of the framenear to the driver seat. So, the driver can easily operate the vehicle. And acceleration and brakepedal mechanism were placed straight to the driver's seat and the steering was fitted front to thedriver's seat. So, driver can control the direction ofthe vehicle using this steering. The chassis was designed to give occupant extra space to operate thevehicle easily.

VII. HARDWARE PICTURE



Fig 6. Front view



Fig 7. Side view



Fig 8. Top view



Fig 9. Back view

VIII. RESULT

The main objective of our project is to builda highly efficient and high acceleration Electric Go-Kart for reducing the spark obtained in PMDCmotor and fuel cost of the IC engine kart. We have successfully built the project with BLDC motor.

Table 1. Output RPM Calculation

S. No	OUTPUT	TORQUE IN NM	SPEED IN RPM	SPEED IN KMPH
1	ɔr Outputat T1	5.6	4000	Forward:80 Reverse:30
2	ıl Outputat T2	19.9	1100	Forward:50-60 Reverse:15-20

IX. CONCLUSION

Manufacturing of electric go kart is done successfully, according to planned schedule. According to calculations, it is able to sustain weight and speed achieved around 30-35 kmph. It was successfully built without compromising in itsstrength or other components quality. The biggest obstacle to the widespread adoption of electric- powered transportation is cost related, as gasoline and the vehicles that run on it are readily available,convenient, and less costly. As is demonstrated in our timeline, we hope that over the course of the next decade technological advancements and policychanges will help ease the transition from traditional fuel-powered vehicles. Additionally, therealization and success of this industry relies heavily on the global population, and it is our hopethat through mass marketing and environmentaleducation programs people will feel incentivized and empowered to drive an electric-powered vehicle.

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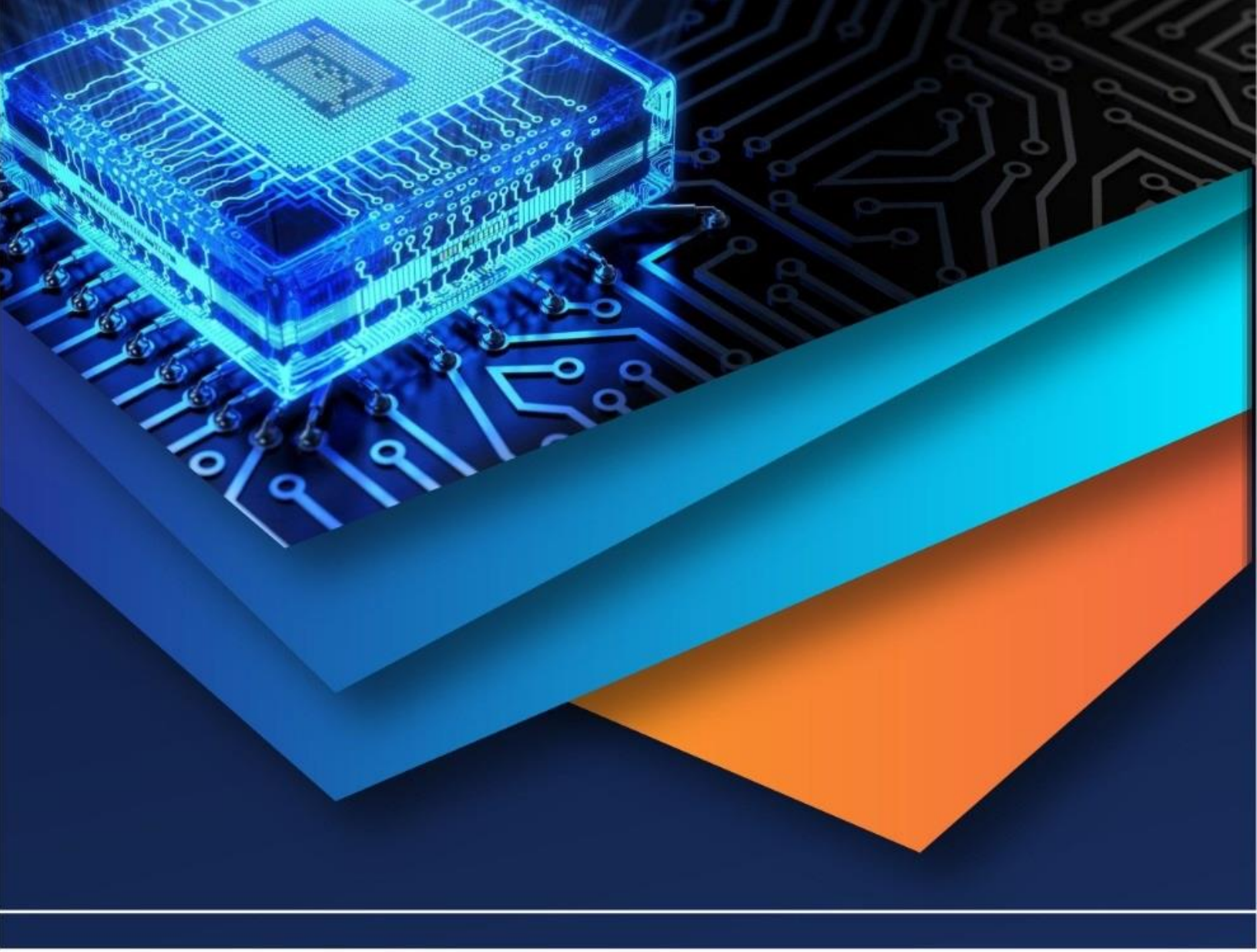
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