



INTERNATIONAL JOURNAL FOR RESEARCH

IN APPLIED SCIENCE & ENGINEERING TECHNOLOGY

Volume: 13 Issue: IX Month of publication: September 2025

DOI: https://doi.org/10.22214/ijraset.2025.74227

www.ijraset.com

Call: © 08813907089 E-mail ID: ijraset@gmail.com



ISSN: 2321-9653; IC Value: 45.98; SJ Impact Factor: 7.538

Volume 13 Issue IX Sep 2025- Available at www.ijraset.com

Formulation Development of Effervescent Tablet

Ms. Shivani Aher¹, Mr. Nitin M. Gawai², Ms. Priyanka Dombe³, Ms. Tejasvi Virkar⁴, Mr. Omkar Kakade⁵
B. Pharmacy, Department, Mahadev Kanchan College of Pharmaceutical Education And Research Uruli Kanchan, Pune,
Maharashtra, India

Abstract: Oral lozenge for ms are the most popular way of taking drugs, despite having some disadvantages compared with different ways like peril of sluggish immersion of the cure, which may be conquered through administering the medicine in liquid shape, thus, in all liability permitting the use of a lower lozenge. Still, the insecurity of numerous capsules in liquid gel shape limits its use. Bouncy approach may be used as change to broaden a lozenge shape that can accelerate medicine decomposition and dissolution, is typically enforced in short-launch medications. Along with the enhancement of new pharmaceutical approach, washing tablets are redundant and redundant considerably to acclimate the get of medicine launch, similar as in sustained and managed launch medications, progressive medicine shipping systems, and so on. This assessment proven the brand-new timber use of washing approach in washing tablets.

Keywords: Bouncy tablets, Carbon tablet, Bouncy grains, Floating delivery system.

I. INTRODUCTION

The formula enhancement is critical a part of pharmaceutical enhancement and vital for mending and business fulfillment of product with the aid of using presenting Quality, protection and effectiveness. The multitudinous factors of formula enhancement have commerce with product enhancement. Approaches like discovery studies all the manner as much as and after business blessing. Every medicine product needs an acclimatized formula, because of the issue of multitudinous pathways presumably affecting product stability, the specific Traits medicine patch, unique affected person needs, or indeed selling Considerations. Pharmaceutical formula enhancement hyperlinks the Invention of a brand-new medicine Substance to the megahitt enhancement of a business medicine product. Expression enhancement scientists ought to decide the maximum suitable route. To negotiating important medicine shipping was primarily grounded completely on affected person needs. Medicine enhancement is an inordinate fashion with inside the medicinal and Biotechnology diligence. With developing scores to take a look at capsules aspirants from Discovery to mortal Clinical Trials as snappily as possible, maximum medicinal and Biotech groups are presenting a part of the enhancement in their implicit New capsules. Expression can decide patentability, lifecycle the fulfillment of a Pharmaceutical product. Companies use this formula enhancement guidelines and programs and labour force into their product enhancement to develop better.

II. EFFERVESCENT TABLET

Conventional tablets dissolve sluggishly which can backfire in reduced immersion Rates, Bouncy tablets, in discrepancy, dissolve snappily and fully, meaning you get the full benefits from the constituents.

A. Distributed More Unevenly

Conventional tablets dissolve sluggishly in the stomach and may only incompletely break down, occasionally causing vexation. Bouncy tablets dissolve fully and unevenly, heading off localized attention of the constituents. This results in a more affable taste, reduced threat of vexation, and more effective immersion of the constituents.

B. Increased Liquid Input

Bouncy tablets give the nutritive benefits intended; still, they also increase liquid input. This can be especially salutary if you are dehydrated or ill and don't getting as important fluid usually. Bouncy tablets can be a fantastic way of rehydrating, as well as reaping, the benefits you are taking the tablets for whether this is a salutary supplement verbally or medicinally.

C. Easy Alternative to Regular Tablets

They can be a great volition for those who may have trouble swallowing, either due to illness or age. Aged individualizes may have difficulty swallowing but need to take Medication or supplements on a regular basis, and bouncy tablets can be much easier to



ISSN: 2321-9653; IC Value: 45.98; SJ Impact Factor: 7.538 Volume 13 Issue IX Sep 2025- Available at www.ijraset.com

swallow than tablets. In addition to this, they can be a great way of ingesting drug for individualities With sore throats Or medical issues that makes swallowing delicate And so are feasible volition to Regular tablets ·

D. Simple and easy to Measure

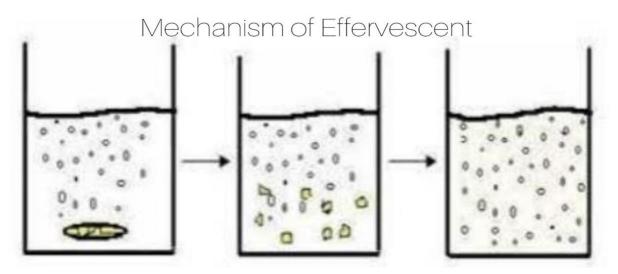
Bouncy tablets are fluently dissolved in water or a liquid of your choice, and also, after a while, are harmonious, well mixed, and ready to drink. Traditional tablets or mucilage's, still, must be measured and stirred constantly to avoid an inconsistent drink with lumpy bits. Indeed, with shifting and measuring it is common to have an inconsistent drink With lumpy bits and an odd taste and this is where Effervescent tablets were more effective.

E. To Sum Up

Bouncy capsules have come decreasingly popular, and it's straightforward to look at why. They offer a long hauls redundant green manner of taking salutary supplements or drug because they are distributed smoothly and plenty redundant presto than ordinary capsules. In addition, they flavour advanced as they may be introduced to water or a liquid drink of Your preference in addition to being less delicate to take for those who can also detect it hard to Swallow.

III. MECHANISM OF BOUNCY

- 1) Step 1 Dissolution When the tablet comes in contact with water, it begins to dissolve.
- 2) Step 2 response The acidic element reacts with the introductory element, Producing carbon dioxide(CO ₂) Citric acid sodium bicarbonate = Sodium citrate Co2 h2o
- 3) Step 3 Effervescence The product of CO 2 gas creates bubbles, leading to an bouncy effect."



- A. Advantages
- 1) Fast onset of action.
- 2) No need to swallow tablet.
- 3) Good stomach and intestinal forbearance.
- 4) Further portability.
- 5) Refined delectability.
- 6) Superior stability.
- 7) further harmonious response
- B. Disadvantage
- 1) Larger Tablets warranting special packaging accoutrements.
- 2) Fairly precious to produce due to large quantum of further or less precious Excipients and special product installations.
- 3) Unwelcome taste of some active constituents.



ISSN: 2321-9653; IC Value: 45.98; SJ Impact Factor: 7.538 Volume 13 Issue IX Sep 2025- Available at www.ijraset.com

IV.EXPRESSION CONSTITUNTS

- 1) Carbon dioxide releasing agents- These agents include sodium bicarbonate or Sodium carbonate, and organic acids like citric, tartaric, or malic acid.
- 2) Binders Polyvinylpyrrolidone K- 30 is an effective binder for Bouncy tablet. ➤ Lubricants Water- answerable lubricants like sodium benzoate or polyethylene glycol are used. ➤ Diluents These can be used in the expression.
- 3) Plasticizer This can be used to modify the rate of effervescence. Upping the quantum of plasticizer will stretch the efflorescence rate.
- 4) Excipients These can include sweeteners, flavours, and pharmaceutical colourings. Disintegrate, colors, surfactants, antifoaming agents, etc.

V. FORMULATION METHODOLOGIES

- 1) Wet granulation
- 2) Dry Granulation
- 3) Roller compaction
- 4) Steam Granulation
- 5) Melt Granulation/Thermoplastic granulation

A. Wet Granulation

The most commonly used method of agglomeration in the pharmaceutical Industry is wet granulation. This process involves the following key steps:

- 1) Mixing: Combining the active drug(s) with excipients.
- 2) Binder Preparation: Creating a solution of the binder.
- 3) Wet Massing: Incorporating the binder solution into the powder blend to form a

Wet mass.

- Drying: Removing moisture from the granules.
- Screening: Mixing the dried granules with Disintegrants.

This sequence ensures the formation of granules that enhance the flow and Compaction properties of the powder mixture .

- B. Dry Granulation
- 1) Dry granulation manner the powder combination is compressed with out the use Of warmth and solvent.
- 2) It is the least proper of all techniques of granulation. The simple procedures Are to shape a
- 3) There are two methods for dry granulation. Slugging is the more often used method, which involves recompressing the powder and milling the resulting pill or slug to produce the granules.
- 4) The different technique is to recompress the Powder with stress rolls the use of a System together with chilosonator.
- C. Melt Granulation
- 1) The binder melts or softens at a fantastically low temperature, commonly round 60°C.
- 2) The binder is brought to the pharmaceutical to agglomerate the strong particles.
- 3) Solidification: The fabric solidifies into granules whilst cooled. Hot soften
- 4) Granules: Hot soften granules (HMG) may be organized with the aid of using melting a lipophilic Surfactant to 70°C, then regularly including the pharmaceutical at the same time as stirring Continuously. The molten mass is then cooled to room temperature to solidify.

VI. EVALUATION OF EFFERVESCENT TABLET

- 1) Weight variation
- 2) Uniformity of Content
- 3) Friability test
- 4) Hardness test
- 5) Disintegration test
- Dissolution test

ISSN: 2321-9653; IC Value: 45.98; SJ Impact Factor: 7.538 Volume 13 Issue IX Sep 2025- Available at www.ijraset.com

- A. Weight Variation
- 1) Weight version became decided to realize whether or not exceptional batches of Pills have uniformity. Weighed 20 pills individually,
- 2) calculated the common weight and in comparison the character pill weights to the common.
- 3) The pills meet the take a look at if now no longer greater than pills are out of doors the % Restriction and not one of the pill vary through greater than instances the % restriction.

B. Uniformity of Content

- 1) 10 pills had been decided on randomly. Each pill changed into transferred right into a 50mL Volumetric flask, dissolved and diluted to 50 mL with phosphate buffer pH 6.8.
- 2) One ml of this answer changed into diluted to one hundred ml with phosphate buffer pH 6.8.
- 3) The quantity of drug found in every pill changed into decided with the aid of using UV Spectroscopy at 246 nm
- C. Friability Check
- 1) Weigh the capsules: Accurately weigh the pattern of capsules on the way to be tested.
- 2) Place the capsules withinside the drum: Put the capsules withinside the rotating drum of the friabilator. The capsules need to be uniform in length and weight, and saved beneathneath the same Conditions.
- 3) Rotate the drum: Rotate the drum at a velocity of 25 revolutions in line with minute (rpm) For a unique length or variety of rotations. The check is normally run for 4 Minutes, that is equal to a hundred rotations. Friability check:-
- 4) Weigh the capsules: Accurately weigh the pattern of capsules on the way to be tested.
- 5) Place the capsules withinside the drum: Put the capsules withinside the rotating drum of the friabilator. The capsules need to be uniform in length and weight, and saved beneathneath the same Conditions.
- 6) Rotate the drum: Rotate the drum at a velocity of 25 revolutions in line with minute (rpm)For a unique length or variety of rotations. The check is normally run for 4 Minutes, that is equal to a hundred rotations. Reweigh the capsules: Remove any free dirt from the capsules and weigh them Again.
- 7) Calculate the load loss: Use the formula (W1-W2) x a hundred divided via way of means of W1 to Calculate the proportion weight loss..

D. Hardness Check

- 1) A pill hardness check measures the crushing hardness of strong tablets. The check Outcomes are used to assess the pill's breaking pressure in opposition to a pre-established Ideal range.
- 2) If the pill's hardness is in the range, the batch passes the check. Otherwise, The batch or production manner desires to be re-evaluated

E. Disintegration Check

The disintegration check for drugs is a manner that measures how lengthy it takes For a pill to interrupt down into small debris in a liquid:

- 1) Place one pill in every of six tubes in a basket.
- 2) Immerse the basket in a liquid, like water, at frame temperature (35–39 °C).
- 3) Use an equipment to transport the basket up and right all the way down to simulate belly and Intestinal conditions.
- 4) After the required time, take away the basket from the liquid.
- 5) Observe the drugs.
- 6) If as a minimum sixteen of the 18 drugs disintegrated, the check is taken into consideration a success.

F. Dissolution Check

- 1) A dissolution check for pills measures how fast and what kind of a pill Dissolves right into a solution. It's a multi-step technique that involves. Selecting the proper apparatus.
- 2) The kind of equipment used relies upon at the pill or capsule. For example, the Paddle equipment is generally used for pills.
- 3) Choosing the proper medium The medium used withinside the equipment is carefully Selected.
- 4) Placing the pill withinside the equipment



ISSN: 2321-9653; IC Value: 45.98; SJ Impact Factor: 7.538 Volume 13 Issue IX Sep 2025- Available at www.ijraset.com

- 5) The pill is located withinside the equipment and the equipment is operated at a set Temperature and speed.
- 6) Taking samples are taken from the medium at normal periods and Analysed to degree how an awful lot of the drug has dissolved.

VII. LABELLING AND PACKAGING

The packaging and packing procedures for pharmaceutical preparations are referred to as pharmaceutical packaging or drug packaging. It involves all of The operations from production through drug distribution channels to the endConsumer. It is article or the device which contains the pharmaceutical products container mayOr may not direct contact with product used for easy safe and proper assembling of Drug.

A. Labelling of Dosage Form

Definition: The term "labelling" designates all labels and different written, revealed, Or photo remember upon an instantaneous field of an editorial or upon, or in, any Bundle or wrapper wherein it's miles enclosed, besides any outer delivery field

Drug labelling is likewise called prescription labelling, is a written, revealed or Photo remember upon any capsules or any of its field, or accompanying such a Drug. Drug labels are looking for to perceive drug contents and to nation precise instructions Or warnings for administration, garage and disposal.

For labelling of dosage shape one ought to follows all of the godliness given Product Name, Drug Facts, Table, Active Ingredients, Purpose and Use, Warnings, Directions, Allergic Reactions energetic Ingredients, expiry date, date of Manufacturing, diverse sort of capsules nicely ought to be mentioned.

VIII. CONCLUSION

Effervescence is described because the evolution of fueloline bubbles from a liquid as a end result of chemical reaction. For medicinal use, bubbling pills have specific Traits that permit fast adsorption of the supposed drug. In this manner, medication may be absorbed without problems and successfully if it dissolves without problems in water and Is gift at a enough dose. Common acids applied for bubbling reactions are citric, malic, tartaric, adipic and fumaric acids. Citric acid is maximum generally used for this application, which Additionally provides a citrus like flavour to the products. Tartaric, adipic and fumaric acids are Commonly utilized in small amounts, because of their low water solubility.

We can finish that bubbling pills are used to simplify the dealing with of doses, Offer most excellent compatibility, sell advanced and fast absorption, boom a Patient's liquid consumption and ward off the problem of swallowing big pills.

REFERENCES

- [1] Gharti KP, Thapa P, Budhathoki U, Bhargava A, Formulation and in vitro Evaluation of floating tablets of hydroxypropyl methylcellulose and polyethylene Oxide using ranitidine hydrochloride as a model drug, Journal of YoungPharmacists, 2009; 4(4):201-208. https://doi.org/10.4103/0975-1483.104363.
- [2] Effervescent Tablet Everything you need to know by vineeta Devi ,Lodhi,ArvindSingh Jadan,Asian journal of dental and Health science:2022,2(4)-1-8.
- [3] Industrial pharmacy I textbook by nirali by dr.ashok hajare page no.1.1to 1.40.
- [4] Mohrle R, Liberman L, Schwartz L. Pharmaceutical Dosage Form, Vol. 1, MarcelDecker Inc., New York, 2005; 285-292.
- [5] Lachman L, Liberman HA, Kanig JL. The theory and practice of industrial Pharmacy. 3rd ed. Philadelphia: lea and febiger; 1986.
- [6] Swarbrick J, Boylan JC. Encyclopaedia of pharmaceutical technology. New York: Marcel Dekker; 2002.
- [7] Bhattacharjee J. Mass Drugs Administration in India A Failure Story. Epidemiology, Sunnyvale, 2016; 6:252.https://doi.org/10.4172/2161-1165.1000252.
- [8] Kokardekar RR, Development and Evaluation of Sustained Release Microspheres of Glibenclamide by Emulsion Solvent Evaporation Method. ClinicalPharmacology and Biopharmaceutics, 2014; 3:127. https://doi.org/10.4172/2167-065X.1000127.
- [9] Simona B, Tanja R, Using different experimental designs in drug excipientCompatibility Studies during the Preformulation development of a stable solid Dosage formulation, Acta Chimica Slovenica, 2010; 57:895-903.
- [10] Aboud HM, Elbary A, Ali AA, Enhanced dissolution of meloxicam fromOr dispersible tablets prepared by different methods, Bulletin of Faculty of Pharmacy, Cairo University, 2012; 50:89-97.https://doi.org/10.1016/j.bfopcu.2012.07.001.
- [11] Review Formulation development studies by Aztor Chand Shaikh, Simran Sallubhai Shaikh, international journal of creative research thoughts volume 10 issue3 page no 144-154.









45.98



IMPACT FACTOR: 7.129



IMPACT FACTOR: 7.429



INTERNATIONAL JOURNAL FOR RESEARCH

IN APPLIED SCIENCE & ENGINEERING TECHNOLOGY

Call: 08813907089 🕓 (24*7 Support on Whatsapp)