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Preparing Design Aids for Fe550 Steel for M20 Grade of Concrete Using SP-16

Prof. Kiran Ghodke¹, Mr. Prathamesh Kamble², Ms. Sakshi Patil³, Mr. Zorengpuia Liantluang⁴, Mr. Omkar Erandole⁵

¹Prathamesh Kamble, Dr. J.J. Magdum College of Engineering, Jaysingpur

²Sakshi Patil, Dr. J.J. Magdum College of Engineering, Jaysingpur

³Zorengpuia Liantluang Dr. J.J. Magdum College of Engineering, Jaysingpur

⁴Omkar Erandole, Dr. J.J. Magdum College of Engineering, Jaysingpur

Prof. Kiran Ghodke Dr. J.J. Magdum College of Engineering, Jaysingpur

Abstract: The main purpose of this paper presentation is to develop design aids for Fe 550 grade of steel from sp 16 handbook. The design aids prepared will be in the form of tables which will benefit in the calculations of various components of concrete structures. To prepare design aids for FE550, you would need to focus on creating resources that cover various aspects related to structural design, specifically for materials like Fe550. Design aids typically include information on material strength, stressstrain relationships, flexural members, compression members, shear and torsion, development length, anchorage, deflection calculation, and general tables, explanations of the basis of preparation, and worked examples illustrating the use of the design aids.

I. INTRODUCTION

SP 16 is a Handbook consisting of various tables to assist the Concrete Designers to find the data and results quickly and some examples how to use those tables.

The sp 16:1980 has tables and charts that help structural engineers to design simple sections rapidly for Fe 250, Fe 415 and Fe 500 but do not include grade of steel higher than Fe 500.

IS 456:2000 is a statutory authority to a designer who has to follow the clauses in every letter and spirit.

IS 456 contains complete set of guidelines & information regarding Reinforced Concrete while SP 16 is aid to IS 456 i.e., SP16 assists in designing reinforced concrete structures according to IS456.

The paper presentation focus on the steel of grade Fe 550 which is not available in the sp16 handbook.

II. LITERATURE REVIEW

[1] These design aids have been prepared on the basis of work done by Shri P. Padmanabhan, Officer on Special Duty, ISI. Shri B. R. Narayanappa, Assistant Director, IS1 was also associated with the work. The draft Handbook was circulated for review to Central Public Works Department, New Delhi; Cement Research Institute of India, New Delhi; Metallurgical and Engineering Consultants (India) Limited, Ranchi, Central Building Research Institute, Roorkee; Structural Engineering Research Centre, Madras; M/s C. R. Narayana Rao, Madras; and Shri K. K. Nambiar, Madras and the views received have been taken into consideration while finalizing the Design Aids.

[2] IS 456:2000

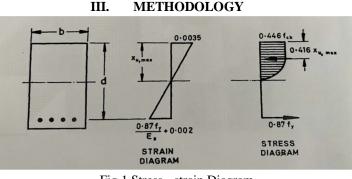


Fig 1.Stress - strain Diagram



In the figure, b = effective width of beam D = overall depth d = effective depth of beam xu = depth of neutral axis from compressive phase od section Ecu = ultimate compressive strength in concrete Esu = ultimate tensile strength of steel Cu = ultimate compressive force Tu = ultimate tensile force z = lever arm

A. Total Ultimate Compressive Force Cu = area of stress block x width of beam From strain diagram, using similar triangle property xu = 0.0035a = 0.002a x $0.0035 = xu \times 0.002$ a = xu x 0.002/0.0035= $0.57 \times u$ Area of stress block = area of rectangle + area of parabola = $(0.43 \times u + 0.45 \text{ fck}) + (2/3 \times 0.45 \text{ fck x } 0.57 \times u)$ = $0.193 \times u \text{ fck } + 0.171 \times u \text{ fck}$ = $0.364 \times u \text{ fck}$ Compressive Force(Cu): Cu = $0.364 \times u \text{ fck } b$

B. Tensile Force (Tu)
Tu = stress in steel x area of steel
= fy/ 1.15 x Ast
= 0.87 fy Ast
Depth of Neutral Axis (xu):
Cu = Tu
0.36 x fck x xu x b = 0.87 x fy x Ast
xu = 0.87 fy Ast / 0.36 fck xu b

C. Limiting or Maximum Depth of Neutral Axis

(xu lim or xu max) Based on Assumption on Theory of Bending, the xu max can be obtain For Fe 550, fy = 550 Esu = (fy/ 1.15 Es) + 0.002= (550/ 1.15 x 2 x105) + 0.002= 4.39 x 10-3From similar triangle property: xu = 0.0035d-xu = 4.39 x 10-34.39 x 10-3 xu = 0.0035 x (d-xu)4.39 x 10-3 xu = 0.0035 d - 0.0035 xu0.0035 d = 4.39 x10-3 xu + 0.0035 d0.0035 d = 7.89 x10-3 xuxu = (0.0035/7.89 x10-3) d



xu = 0.44dxu max or xu lim = 0.44d

D. Limiting or Maximum Percentage of Steel (Pt lim or Pt max) xu < xu max 0.87 fy Ast / 0.36 fck b < xu maxPt = (Ast / b x d) 100 For Fe 550, fy = 550 (0.87 fy Ast / 0.36 fck b) = xu maxFor Fe 550, xu max = 0.44d(0.87 fy Ast / 0.36 fck b) = 0.44d (Ast / b x d) = 0.44 x 0.36 x fck / 0.87 x fy Multiplying both sides by 100 (Ast / b x d) x 100 = (0.44 x 0.36 x fck / 0.87 x fy) x 100 (Ast / b x d) x 100 = 0.033 fck Pt lim or Pt max = 0.033 fck

E. Limiting or Maximum Moment of Resistance $Mu = Cu \ge z$ $Mu \max or Mu \lim = 0.36 \text{ fck } b \ge (d - 0.42 \ge u)$ For Mu lim, $xu = xu \lim$ For Fe 550, $xu \max = 0.44d$ $Mu \max or Mu \lim = 0.36 \text{ fck } b \ge u \max (d - 0.42 \ge u \max)$ $= 0.36 \ge fck \ge 0.44d \ge (d - 0.42 \ge 0.44d)$ = 0.158 fck b d (d - 0.148d) = 0.158 fck b d (0.86d) = 0.128 fck b d2 $Mu \max or Mu \lim = 0.128 \text{ fck } b d2$

F. Moment of Resistance of Slab Data: fck = 20 N/mm2fy = 550 N/mm2d = 100 mmFor Fe 550, Ptlim = 0.033 fck= 0.033 x 20 = 0.66%Ast = (area of 1 bar/ spacing) x 1000 For 6 mm diameter bar at 50 mm centre to centre spacing Ast = { $(\pi/4 \ge 62)/50$ } x 1000 = 565.54 mm2From IS 456:2000 ANNEX:G Mu = 0.87 fy Ast d {1- (Ast fy / fck b d)} $= 0.87 \times 550 \times 565.54 \times 100 \{1 - (565.54 \times 550/20 \times 100 \times 1000)\}$ = 22.85 x 106 N.mm = 22.85 KN.m



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G. Percentage of Steel for Singly Reinforced Section

Ast = (0.5 fck / fy) (1 - \sqrt{1-(4.6 \times Mu / fck \times b \times d^2) b \times d}

Ast / b x d = (0.5 fck / fy) (1 - \sqrt{1-(4.6 \times Mu / fck \times b \times d^2)}

Multiplying both sides by 100

(Ast / bxd)100 = (0.5 fck / fy) (1- \sqrt{1-(4.6 \times Mu / fck \times bxd^2)100}

Here, Pt = (Ast / b x d) 100

Hence ,

Pt = (0.5 fck / fy) (1- \sqrt{1-(4.6 \times Mu / fck \times bx d^2) 100}

Sample Calculation :

For fck = 20 N/mm<sup>2</sup> and fy = 550 N/mm<sup>2</sup>

For (Mu / b x d) = 0.30

Pt = (0.5 x 20 / 550) (1- \sqrt{1-(4.6 \times 0.30 / 20) 100}

Pt = 0.0638
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H. Table For Moment Of Resistance				
	TABLE NO.1.1			
For I	Fy = 550 N	√mm ² Fck	= 20 N/mm	$d^2 d = 100 \text{ mm}$
Bar Spa	acing	Ba	ar Diameter	<u>.</u>
(cm)				
	6	8	10	12
5	22.85	34.80	42.69	40.90
7.5	16.16	26.15	35.68	42.23
10	12.47	20.72	29.46	37.28
12.5	10.14	17.11	24.47	35.52
15	8.55	14.55	21.45	28.60
17.5	7.38	12.65	18.82	25.43
20	6.50	11.19	16.76	22.85
22.5	5.80	10.03	15.09	20.73
25	5.24	9.08	13.73	18.95
27.5	4.78	8.30	12.61	17.45
30	4.39	7.64	11.62	16.17

TABLE NO 1.2 For Fy = 550 N/mm² Fck = 20 N/mm² d = 175 mm Bar Spacing Bar Diameter (cm) 6 10 12 8 5 29.61 61.48 67.97 46.83 7.5 20.67 34.17 48.20 60.27 15.85 10 26.74 38.86 50.81 12.5 12.85 21.92 32.39 43.34 15 10.80 18.56 27.71 37.62 17.5 9.31 16.09 24.19 33.16 20 21.46 8.19 14.20 29.61 22.5 7.30 12.70 19.27 26.74 25 6.59 11.49 17.49 24.36 27.5 6.01 10.49 16.03 22.37 30 14.76 5.81 9.65 20.68



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TABLE NO.1.5			
For Fy = 550 N/mm ² Fck = 20 N/mm ² d = 200 mm			
cing	Ba	ar Diameter	
6	8	10	12
49.90	82.90	117.97	149.39
34.20	58.22	85.84	114.50
26.00	44.77	67.07	91.46
20.97	36.35	54.95	75.85
17.57	30.59	46.51	64.70
15.11	26.40	40.31	56.37
13.26	23.22	35.36	49.92
11.81	20.72	31.81	44.79
10.65	18.70	28.77	40.61
9.700	17.05	26.30	37.14
8.901	15.66	24.15	34.21
	= 550 N/r cing 6 49.90 34.20 26.00 20.97 17.57 15.11 13.26 11.81 10.65 9.700	$= 550 \text{ N/mm}^2 \text{ Fck} = 550 \text{ N/mm}^2 \text{ Fck} = 550 \text{ R}^2 Brack started sta$	

TABLE NO.1.3

For Fy = 550 N/mm2 Fck = 20 N/mm2 $d = 150 mm$				
Bar Spacing		Bar Diameter		
(cm)				
	6	8	10	12
5	36.37	58.85	80.33	95.15
7.5	25.18	42.19	60.76	78.36
10	19.24	32.75	48.27	64.37
12.5	15.56	26.73	39.91	54.16
15	13.06	22.57	33.98	46.65
17.5	11.25	19.53	29.57	40.90
20	9.88	17.20	26.16	36.39
22.5	8.81	15.37	23.45	32.76
25	7.94	13.89	21.25	29.78
27.5	7.24	12.67	19.45	27.30
30	6.64	11.65	17.89	25.19

TABLE NO.1.4

For Fy = 550 N/mm ² Fck = 20 N/mm ² d = 175 mm				
Bar Spaci	ng	Bar	Diameter	
(cm)				
	6	8	10	12
5	43.14	70.88	99.06	122.14
7.5	29.69	50.21	73.27	96.38
10	22.62	38.76	57.66	77.89
12.5	18.26	31.54	47.42	65.00
15	15.31	26.58	40.24	55.66
17.5	13.18	22.96	34.93	48.43
20	11.57	20.21	30.85	43.15
22.5	10.31	18.05	27.63	38.77
25	9.30	16.30	25.00	35.19
27.5	8.47	14.86	22.87	32.21
30	7.77	13.66	21.02	



Anternation Yeon	out		
I. Tab	le For Pero	centage Of Ste	eel
	TABL	E NO.1.6	
For Fy	= 550 N/m	m^2 Fck = 20	N/mm ²
Mu/bd ²	Pt	Mu/bd ²	Pt
0.30	0.0638	2.20	0.540
0.35	0.0747	2.22	0.546
0.40	0.0856	2.24	0.552
0.45	0.0966	2.26	0.558
0.50	0.1077	2.28	0.564
0.55	0.1188	2.30	0.570
0.60	0.1301	2.32	0.576
0.65	0.1414	2.34	0.583
0.70	0.1527	2.36	0.589
0.75	0.1642	2.38	0.595
0.80	0.1757	2.40	0.601
0.85	0.1873	2.42	0.607
0.90	0.1990	2.44	0.614
0.95	0.211	2.46	0.620
1.00	0.223	2.48	0.626
1.05	0.235	2.50	0.633
1.10	0.247	2.52	0.639
1.15	0.259	2.54	0.646
1.20	0.271	2.56	0.652
1.25	0.283	2.58	0.659
1.30	0.296	2.60	0.665
1.35	0.308	2.62	0.672
1.40	0.321	2.64	0.679
1.45	0.334	2.66	0.685
1.50	0.347	2.68	0.692
1.55	0.360	2.70	0.699
1.60	0.372	2.72	0.706
1.65	0.386	2.74	0.713
1.70	0.399	2.76	0.719
1.75	0.413	2.78	0.726
1.80	0.426	2.80	0.733
1.85	0.440	2.82	0.740
1.90	0.454	2.84	0.747
1.95	0.468	2.86	0.755
2.00	0.482	2.88	0.762
2.02	0.488	2.90	0.769
2.04	0.494	2.92	0.776
2.06	0.499	2.94	0.784
2.08	0.505	2.96	0.791
2.10	0.510	2.98	0.798
2.12	0.517		
2.14	0.523		
2.16	0.529		
2.18	0.534		



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J. Slab Design by Manual Calculation Roof Slab = 4m x5 mThickness = 125mm Live Load = 3 KN/m^2 Floor Finish = 1 KN/m^2 $fck = 20 \text{ N/mm}^2$ $fy = 550 \text{ N/mm}^2$ Step 1: Check the type of Slab ly/lx = 5/4= 1.25 < 2Design as Two Way Slab Step 2: Provide D = 125 mmEff. cover d' = 25 mmEff. depth d = 125 - 25 = 100 mmStep 3: Calculation of effective span (l_{eff}) As per IS 456: 2000 Clause no 22.2 l_{eff} is lesser of : 1) lx + d = 4 + 0.1 = 4.1m2) 1x + 0.3/2 + 0.3/2 = 4.3mTake $l_{eff} = 4.1m$ Step 4: Load Calculation Consider 1m width of strip 1) Self Weight = $b \times D \times 25$ $= 1 \ge 0.125 \ge 25$ = 3.125 KN/m2) Live Load = 3 KN/m3) Floor Finish = 1 KN/mTotal Load (W) = 3.125 + 3 + 1= 7.125 KN/m Step 5: Calculation of Moment As per IS 456:2000 ANNEX D $Mux = 1.5 x \alpha x W x {l_{eff}}^2$ $Muy = 1.5 x \alpha y x W x l_{eff}^{2}$ For ly/lx = 1.25 $\alpha x = 0.075$ $\alpha y = 0.056$ $Mux = 1.5 \times 0.075 \times 7.125 \times 4.1^2$ $= 13.47 \text{ x} 10^{6} \text{ N.mm}$ $Muy = 1.5 \times 0.056 \times 7.125 \times 4.1^2$ $= 10.06 \text{ x } 10^6 \text{ N.mm}$ Step 6: Equate Mux with Mulim As per grade of Steel Fe 500 $Mu \lim = 0.129 x \text{ fck } x \text{ b } x \text{ d}^2$ $= 0.129 \text{ x } 20 \text{ x } 1000 \text{ x } 100^2$ = 25.8 KNm Mux < Mu lim Hence provided depth is sufficient



Step 7: Calculation of Steel in both direction Along Shorter Span Ast_x = (0.5 fck / fy) (1 - $\sqrt{1}$ - (4.6 x Mu / fck x b x d²) b x d $= (0.5 \times 20/550) (1 - \sqrt{1 - (4.6 \times 13.47 \times 10^{6}/20 \times 1000 \times 100^{2}) 1000 \times 100}$ $= 307.27 \text{ mm}^2$ As per IS 456:2000 Clause no 26.5.2.1 $Ast_{min} = 0.12\% x b x D$ $= 0.12/100 \ge 1000 \ge 125$ $= 150 \text{ mm}^2$ Provide 10mm dia. bars Max dia. = $1/8 \times D$ $= 1/8 \ge 125$ = 15.625 > 10Hence the diameter is safe. Spacing = { $(\pi/4 \times 10^2)/307.27$ } x 1000 = 255.60 mm ~ 250 mm Check for Spacing: 1) Calculated Spacing = 250 mm2) 3 x d = 3 x 100 = 300 mm 3) 300 mm Provide 10mm dia. bars at 250 mm c/c Along longer span: Ast_v = (0.5 fck / fy) (1 - $\sqrt{1}$ - (4.6 x Mu / fck x b x d²) b x d $= (0.5 \times 20/550) (1 - \sqrt{4.6 \times 10.06 \times 10^6/20 \times 1000 \times 100^2})$ 1000x100 $= 223.64 \text{ mm}^2$ Provide 10 mm dia. bars Spacing = { $(\pi/4 \times 10^2)/223.64$ } x 1000 = 351.14 mm ~ 350mm Check for Spacing: 1) Calculated Spacing = 350 mm 2) 3 x d = 3 x 100 = 300 mm 3) 300 mm Provide 10mm dia. bars at 300 mm c/c Step 8: Check for Shear As per IS 456:2000 Clause 40.1 $\tau_{\rm v} < {\rm k} \ge \tau_{\rm c}$ Here $\tau_v = Vu / b x d$ $Vu = Wu \ge l_{eff} / 2$ = 1.5 x 7.125 x 4.1 / 2 = 21.90 KNSo, $\tau_{\rm v} = 21.90 \text{ x } 10^3 / 1000 \text{ x } 100$ $= 0.21 \text{ N} / \text{mm}^2$ As per IS 456:2000 clause no 40.2.1.1 For D = 125, k = 1.30 mm Pt = (Ast / b x d) x 100= (307.27 / 1000 x 100) x 100 = 0.30%



As per IS 456:2000 Table 19 Using Interpolation Method For Pt = 0.30%, $\tau_c = 0.38 \text{ N/mm}^2$ k x $\tau_c = 1.30 \text{ x } 0.38$ = 0.49 N/mm² Here, $\tau_v < \text{k x } \tau_c$ Safe in Shear

K. Slab Design by SP-16 Chart Roof Slab = 4m x5 m Thickness = 125mm

from sp 16 chart Spacing along shorter span = 225 mm c/c

L. Beam Design By Manual Calculation Given: $fck = 20 \text{ N/mm}^2$ $fy = 550 \text{ N/mm}^2$ Slab Size = $5 \times 4 \text{ m}$ Slab Thickness = 125 mm1 = 4 mAssume: b = 230 mmLive Load = 3 KN/m^2 Floor Finish = 1 KN/m^2 Step 1: Calculation of Eff. Depth 1/d = 104/d = 10d = 0.4 m = 400 mmStep 2: Calculation of Total Depth Assume: Clear cover = 20 mmMain bar = 25 mmStirrups = 8 mmD = 400 + 20 + 8 + 12.5= 440.5 ~ 445 mm Here, d = 400 mm & D = 445 mmStep 3: Load Calculation a) Slab Load i) D.L = D x 25 = $0.125 \text{ x } 25 = 3.125 \text{ KN/m}^2$ ii) L.L = 3 KN/m^2 iii) $F.F = 1 \text{ KN/m}^2$ Total (w) = 3.125 + 3 + 1 = 7.125 KN/m² Load on Beam = $\frac{1}{2} x b x h x w$ $(w_1) = \frac{1}{2} \times 4.46 \times 2.23 \times 7.125$ = 35.43/4.46= 7.94 KN/m



b) Wall Load $(w_2) = b x d x 20$ = 0.23 x 2.65 x 20 = 12.19 KN/mc) Self Weight of Beam $(w_3) = b \ge D \ge 25$ = 0.23 x 0.445 x 25 = 2.56 KN/m $Total \ load = w_1 + w_2 + w_3$ = 7.94 + 12.19 + 2.56= 22.69 KN/mStep 4: Calculation of Eff. Sp leff is lesser of: i) l + d = 4 + 0.4 = 4.4 mii) c/c between support = 4.23 mHere, $l_{eff} = 4.23 \text{ m}$ Step 5: Moment Calculation $Mu = 1.5 x w x l_{eff}^{2} / 8$ $= 1.5 \text{ x } 22.69 \text{ x } 4.23^2 / 8$ = 76.12 KN/m Step 6: Calculation of Mu lim $Mu \lim = 0.129 x \text{ fck } x \text{ b } x \text{ d}^2$ $= 0.129 \text{ x } 25 \text{ x } 230 \text{ x } 400^2$ = 118.68 KN/mMu < Mu lim The section is under reinforced and d_{prov} is sufficient Step 7: Calculation of Steel Ast = $(0.5 \text{ fck} / \text{fy}) (1 - \sqrt{1 - (4.6 \text{ x Mu} / \text{fck x b x d}^2) \text{ b x d}}$ $=(0.5 \times 20/550) (1 - \sqrt{1 - (4.6 \times 76.12 \times 10^6/20 \times 230 \times 400^2)} 230 \times 400)$ $= 461.58 \text{ mm}^2$ Step 8: Calculation of Ast min Ast min = $0.85/fy \ge b \ge d$ = 0.85/550 x 230 x 400 $= 142.18 \text{ mm}^2$ Ast > Ast min hence safe Step 9: Calculation of no of bars Assume 16 mm dia. bars No of Bars = Ast / $(\pi/4 \times 16^2)$ = 461.58 / 201.06 = 2.29 nosProvide 3 # 16 mm dia. bars for the main bars Provide 2 # 12 mm dia. bars for the anchor bars Step 10: Check for Shear $Vu = Wu \times l_{eff} / 2$ = 1.5 x 22.69 x 4.23 / 2 = 71.98 KN $\tau_{\rm v} = {\rm Vu} / {\rm b} {\rm x} {\rm d}$ $\tau_{\rm v} = 71.98 {\rm x} \, 10^3 / \, 230 {\rm x} \, 400$ $= 0.78 \text{ N/mm}^2$ $Pt = (Ast_{prov} / b x d) x 100$



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= \{ (\pi/4 \times 3 \times 16^2) / 230 \times 400 \} \times 100
              = 0.65\%
         As per IS 456:2000 Table 19
         Using Interpolation Method
         For Pt = 0.65% , \tau_{\rm c} = 0.54 \text{ N/mm}^2
         As per IS 456:2000 Table 20
              \tau_{\rm cmax} = 3.1 \text{ N/mm}^2
                 \tau_{\rm cmax} > \tau_{\rm v} > \tau_{\rm c}
                 Shear Reinforcement is required
Step 11: Calculation of Vus
           Vus = Vu - Vuc
                = 71.98 \text{ x } 10^3 - (\tau_c \text{ x } \text{ b } \text{ x } \text{ d})
                = 71.78 \text{ x } 10^3 - (0.54 \text{ x } 230 \text{ x } 400)
                = 22.3 KN
           Provide 2 legged 8 mm dia. bars
           Asv = (\pi/4 \times 2 \times 8^2) = 100.53 \text{ mm}^2
                      Spacing = 0.87 \text{ x fy x Asv x d/ Vus}
                      = 0.87 \text{ x} 550 \text{ x} 100.53 \text{ x} 400/22.3 \text{ x} 10^{3}
                      = 862.84 \text{ mm}
Step 12: Check for Spacing
          i) Calculated = 862.84 \text{ mm}
          ii) 0.735 d = 0.75 x 400 = 300 mm
         iii) 300 mm
          Provide 2 legged 8 mm dia. bars at 300 mm c/c.
M. Beam Design By sp-16 Chart
           Mu = 76.12 \text{ KN.m}
             b = 239 mm
             d = 400 \text{ mm}
           fck = 20 N/mm^2
            fy = 550 \text{ N/mm}^2
Step 1:
         Mu / b x d^2 = 76.12 \times 10^6 / 230 \times 400^2
                        = 2.07 \text{ N/mm}^2
Step 2: From sp 16 chart for Pt
         Using Interpolation Technique
         Pt for Mu/b x d^2 = 2.07, <u>Pt = 0.490</u>%
Step 3: Steel Calculation
          Ast = (Pt/100) \times b \times d
              = (0.490/100) x 230 x 400
              = 450.8 \text{ mm}^2
         Ast min = (0.87/\text{fy}) b x d
                    = (0.87/550) x 230 x 400
                    = 142.18 \text{ mm}^2
         Ast > Ast min
                                 hence safe
          Assume 16 mm dia. bars
          No of bars = Ast/ area of 1 bar
                      = 450.8 / (\pi/4 \times 16^2)
                      = 2.24 ~ 3 Bars
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IV. RESULT

Comparision of Slab Design			
Slab	Manual Calculation	Sp 16 chart	
	Spacing in longer	Spacing in longer	
Slab	span = 300 mm c/c	span = 300 mm c/c	
Design	Spacing in shorter	Spacing in shorter	
	span = 250 mm c/c	span = 225 mm c/c	

Beam	Manual cal.	Sp-16 chart
Beam	$Ast = 461.58 \text{ mm}^2$	$Ast = 450.8 \text{ mm}^2$
	Steel provided $= 3$	Steel provided = 3 #
	# 16 mm dia. bars	16 mm dia. bars

V. CONCLUSION

Studying design aids for FE 550 grade of steel can lead to conclusions regarding its structural properties, suitability for various applications, and the effectiveness of design guidelines in optimizing performance and safety. These conclusions can inform engineers and designers about the best practices for utilizing FE 550 grade steel in their projects, considering factors such as strength, ductility, and cost-effectiveness.

REFERENCES

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