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# Single Phasing Preventer for Protecting Three Phase Induction Motor with Display

Ms. Suman Ram<sup>1</sup>, Mr. Kunal Pakdhane<sup>2</sup>, Ms. Samiksha Raut<sup>3</sup>, Mr. Dharamveer Patil<sup>4</sup>, Mr. Ashitosh Gajbhiye<sup>5</sup>, Mr. Ritik Panchbudhe<sup>6</sup>

Tulsiramji Gaikwad-Patil, Collage of Engineering & Technology, Nagpur, Maharashtra, India

**Abstract:** A Single Phasing Preventer (SPP) is a protective device used to safeguard three-phase induction motors from damage caused by phase failure. Three-phase motors are widely used in industrial applications because they are efficient and capable of handling heavy loads. However, these motors require a balanced three-phase power supply for proper operation. Single phasing occurs when one phase of the supply is lost due to problems such as a blown fuse, loose connection, or line fault. Under this condition, the motor continues to run on the remaining two phases and starts drawing excessive current, which leads to overheating, reduced efficiency, and possible damage to the motor windings. To prevent this, the Single Phasing Preventer continuously monitors all three phases of the power supply. If it detects the absence or failure of any phase, it immediately disconnects the motor from the power supply, protecting it from overheating and failure. The system also includes a display unit that indicates the status of each phase and shows fault conditions when they occur. This helps operators easily identify and resolve problems. Overall, the SPP system improves the safety, reliability, and lifespan of three-phase induction motors used in industrial environments.

## I. INTRODUCTION

A Single Phasing Preventer (SPP) is a protective device used to safeguard three-phase induction motors from damage caused by single phasing. Three-phase induction motors are widely used in industrial and commercial applications because of their high efficiency, reliability, and ability to operate heavy machinery. However, these motors require a balanced three-phase power supply to function properly. Single phasing occurs when one of the three supply phases fails or becomes disconnected due to issues such as a blown fuse, loose electrical connection, damaged wiring, or line failure. When this condition occurs, the motor may continue to run using the remaining two phases, but it begins to draw excessive current from them. This abnormal current flow leads to overheating of the motor windings, reduced efficiency, increased mechanical stress, and in severe cases, burning of the motor windings or complete motor failure.

To prevent such damage, the Single Phasing Preventer continuously monitors the condition of all three phases of the power supply. If the device detects the loss or failure of any phase, it immediately activates a protective mechanism that disconnects the motor from the power supply. This quick response helps protect the motor from overheating and prevents costly repairs or replacement. In the proposed system, a display unit is also included to indicate the status of each phase. The display shows whether all phases are present and working properly or if a fault has occurred in any phase. This feature makes it easier for operators to monitor the system and quickly identify problems. Overall, the use of a Single Phasing Preventer improves the safety, reliability, and operational life of three-phase induction motors used in various industrial applications.

## II. LITERATURE SURVEY

Three-phase induction motors are widely used in industrial and commercial applications because of their simple construction, high efficiency, low maintenance requirements, and ability to handle heavy loads. These motors are commonly used in equipment such as pumps, compressors, conveyors, fans, and other industrial machines. For proper operation, a three-phase induction motor requires a balanced three-phase power supply. However, in practical electrical systems, various faults can occur in the power supply lines, one of the most common being single phasing. Single phasing is a condition in which one of the three supply phases becomes disconnected or fails due to problems such as a blown fuse, loose connection, damaged wiring, or line failure. When this happens, the motor may continue to operate using the remaining two phases, but it begins to draw excessive current from them. This abnormal condition leads to overheating, reduced efficiency, increased mechanical stress, and eventually damage to the motor windings or complete motor failure if the fault is not detected in time.

Many researchers and engineers have studied the effects of single phasing on three-phase induction motors and have emphasized the importance of protective devices to prevent damage. Early protection methods involved the use of simple electromechanical relays that monitored voltage or current imbalance in the supply system. These relays were designed to detect abnormal conditions and disconnect the motor from the supply using contactors or circuit breakers. Although these systems provided basic protection, they were limited in terms of accuracy and monitoring capability. They could detect major faults but often lacked the ability to provide detailed information about the status of each phase or the type of fault that occurred.

With advancements in electronics and control systems, modern protection techniques have been developed to improve the monitoring and protection of three-phase motors. Many recent studies focus on the use of microcontroller-based protection systems that continuously monitor electrical parameters such as phase voltage, current, and temperature. Sensors are used to detect the condition of each phase, and the collected data is processed by a microcontroller or control circuit. If the system detects the absence of any phase or an abnormal imbalance between the phases, it immediately sends a signal to disconnect the motor from the power supply through a relay or contactor. This fast response helps prevent overheating and protects the motor from serious damage.

Researchers have also emphasized the importance of providing a user-friendly interface for monitoring the motor condition. For this reason, many modern systems include a display unit such as an LCD or digital display that shows the status of each phase in real time. The display indicates whether all phases are present and operating normally or if a fault has occurred in any phase. In case of single phasing or other electrical faults, the display clearly shows the fault condition, allowing operators or maintenance personnel to quickly identify the problem and take corrective action. This feature improves system monitoring and makes maintenance easier and more efficient.

In addition to basic detection systems, some studies have explored advanced techniques such as intelligent monitoring systems, programmable controllers, and smart protection methods. These systems can analyze multiple parameters simultaneously and provide more accurate fault detection. By integrating sensors, control circuits, relays, and display units, these modern protection systems offer better reliability and faster response compared to conventional protection methods.

Overall, the literature highlights that single phasing is one of the most critical faults affecting three-phase induction motors, and effective protection systems are essential to ensure safe and reliable operation. The use of a Single Phasing Preventer with a display system provides continuous monitoring of the power supply and quickly disconnects the motor in case of phase failure. This not only protects the motor from overheating and damage but also improves the safety, reliability, and lifespan of motors used in various industrial applications.

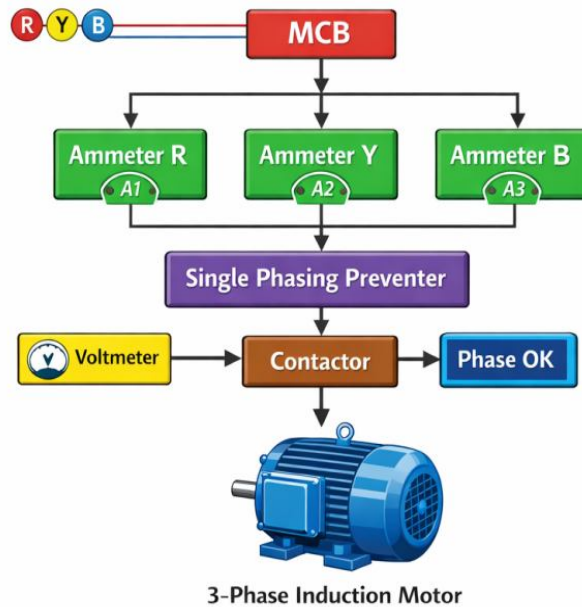
### III. METHODOLOGY

The methodology of the Single Phasing Preventer (SPP) system is designed to continuously monitor and protect a three-phase induction motor from damage caused by phase failure. In this system, the three-phase supply lines, typically labeled R, Y, and B, are connected to individual voltage sensing circuits that continuously check the presence and condition of each phase. These sensing circuits detect the voltage level in their respective phases and convert this information into electrical signals that are sent to the control unit. The control unit, which can be a microcontroller or relay-based circuit, processes these signals to determine whether all three phases are present and balanced. Under normal operating conditions, when all phases are available, the control unit allows the motor to operate without interruption.

However, if a phase failure occurs due to a blown fuse, loose connection, line fault, or other electrical issues, the sensing circuits detect the absence of voltage in that particular phase. This information is immediately sent to the control unit, which then triggers a relay or contactor to disconnect the motor from the power supply. By disconnecting the motor quickly, the system prevents it from running under single-phasing conditions, which could otherwise lead to overheating, excessive current draw, winding damage, and potential motor burnout.

In addition to protection, the system incorporates a display unit that shows the real-time status of each phase. The display indicates whether all three phases are present and functioning normally, or if a phase is missing or faulty. This visual feedback allows operators to easily identify the specific phase causing the fault, enabling faster troubleshooting and maintenance.

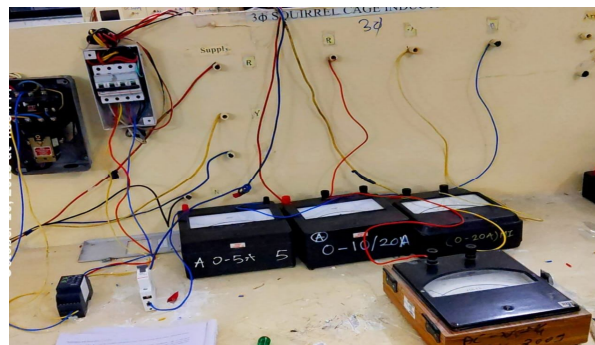
The methodology ensures a complete solution for monitoring and protecting three-phase motors, combining continuous phase detection, automatic disconnection during faults, and real-time status indication. This approach enhances motor safety, reduces downtime, minimizes maintenance costs, and increases the operational life of industrial motors. By integrating sensing circuits, a control unit, relay mechanism, and display system, the proposed methodology provides a reliable and efficient system for safeguarding critical three-phase induction motors in industrial applications.



#### A. Advantages of Proposed Methodology

- 1) Advantages of Proposed Methodology
- 2) Protection from Single Phasing: Prevents motor damage caused by the loss of any supply phase.
- 3) Automatic Motor Disconnection: Disconnects the motor immediately during phase failure.
- 4) Real-Time Monitoring: Shows the status of all three phases (R, Y, B) continuously.
- 5) Quick Fault Detection: Detects phase loss instantly to prevent motor overheating.
- 6) Reduces Maintenance Costs: Minimizes repair and replacement expenses.
- 7) Increases Motor Lifespan: Protects motor from stress and extends operational life.
- 8) Simple and Reliable Design: Easy to implement with basic electronic components.
- 9) Easy Fault Identification: Display shows the faulty phase for faster troubleshooting.
- 10) Improved Safety: Reduces the risk of fire or electrical hazards due to overheating.
- 11) Minimizes Downtime: Rapid fault detection ensures minimal disruption in industrial processes.
- 12) Energy Efficiency: Prevents motors from drawing excessive current under faulty conditions.
- 13) Versatile Application: Can be used in various industries with three-phase induction motors.
- 14) Enhanced System Reliability: Continuous monitoring and protection improve overall system stability and dependability.
- 15) If you want, I can also expand each point into a sentence or two to make it more descriptive for a project report.

#### IV. RESULT AND DISCUSSION



The image shows the working setup of the Single Phasing Preventer system, where the three-phase supply is connected to voltmeters and a relay for monitoring. Each voltmeter displays the voltage of its respective phase (A, B, and C), and when a phase is disconnected, its meter shows zero or low voltage. The system quickly detects this missing phase and automatically disconnects the motor via the relay to prevent overheating and damage. The real-time display helps easily identify the faulty phase, proving that the system effectively protects three-phase motors in industrial applications.

## V. CONCLUSION

The Single Phasing Preventer system effectively protects three-phase induction motors from damage caused by phase failure. By continuously monitoring all three phases and quickly detecting any phase loss, the system automatically disconnects the motor to prevent overheating and winding damage. The inclusion of a real-time display unit allows easy identification of faulty phases, improving maintenance and reducing downtime. Overall, this system enhances the safety, reliability, and lifespan of industrial motors, making it a valuable solution for protecting critical equipment in various applications.

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