



iJRASET

International Journal For Research in
Applied Science and Engineering Technology



INTERNATIONAL JOURNAL FOR RESEARCH

IN APPLIED SCIENCE & ENGINEERING TECHNOLOGY

Volume: 12 **Issue:** V **Month of publication:** May 2024

DOI: <https://doi.org/10.22214/ijraset.2024.62711>

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The Study on Optimization of Cutting Parameters to Enhance Surface Finish

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Abstract: The Objective of this project work is to Productivity and Surface finish improvement in CNC Die and Punch machining through optimization in cutting parameters. This technical paper studies the different machining parameters i.e. DOC, cutting feed and cutting speed by using different material cutters like cemented carbide cutters, HSS cutters, Insert types cutters. In this thesis an attempt to make use of Japanese optimization technique to optimize cutting parameters during high-speed milling of aluminum alloy using cemented carbide cutting tool.

I. INTRODUCTION

A. Study Of Process Parameters in Machining

For any machining or metal cutting operation, three relative motions between the work piece and cutting tool are indispensably necessary for gradual removal of material from the work piece. In fact, the simultaneous action of all three relative motions causes advancement of cutting tool towards work material along the intended path generating a finished surface with intended shape, size and tolerance. These three relative motions are called Cutting, Parameters Such parameters directly affect machining performance .

II. PROBLEM STATEMENT

In Enhance Surface Finish And Productivity In CNC Die And Punch Machining Surface Finish Not Meet Requirement, We Not get The Surface Finish In Surface Finishing of Complex Shape Components ,inaccessible area geometry try and Difficult to Machine Material The process itself is very complex, The efficiency And Performance of will be improved by Taguchi Method.

III. OBJECTIVES

- 1) To improve Appearance .
- 2) To wear and Tear .
- 3) Increase Durability .
- 4) To Avoid Corrosion .

IV. FUTURE SCOPE

It Increase the range of suitability ,Specifically allowing cheaper metals to be used in place of more expensive ones . Surface Finish refers to the texture and Smoothness of the Machined parts exterior . It's a critical parameter that affects not only the appearance but also the mechanical properties and performance of the part. Controlling the Surface finish Manufacturers can enhance corrosion resistance , reduce friction improve sealing capabilities and ensure the part meet the required specification for its intended application

V. LITERATURE SURVEY

The Objective of this project work is to Productivity and Surface finish improvement in CNC Die and Punch machining through optimization in cutting parameters. International journal of scientific research- "Optimization of Milling Process Parameters using Taguchi Parameter Design Approach." This technical paper studies the different machining parameters i.e. DOC, cutting feed and cutting speed by using different material cutters like cemented carbide cutters, HSS cutters, Insert types cutters. International journal of innovative research in science, engineering and technology- "Optimization of Milling Process Parameters of HSS using Taguchi Parameter Design Approach".

In this thesis an attempt to make use of Taguchi optimization technique to optimize cutting parameters during high-speed milling of aluminum alloy using cemented carbide cutting tool. The cutting parameters are cutting speed, feed rate and depth of cut for milling of work piece aluminum alloy. In this work, the optimal parameters of cutting speed are 2000rpm, 3000rpm and 3500rpm, feed rate are 200mm/min, 300mm/min and 400mm/min and depth of cut are 0.2mm, 0.3mm and 0.4mm. Experiment is conducted by considering the below parameters. Cutting forces, surface finish and cutting temp. are validated experimentally. welding process.

VI. CONCLUSIONS

For 25 Mm Diameter Cutter

- 1) For smaller die-punch machining of the size $300 \times 150 \times 60$ or less, the optimum parameters for getting N6 surface finish is 0.3 mm step-over with a feed-rate of 1800 mm/min. □ This will result in better surface finish and decrease in average surface roughness by $0.108 \mu\text{m}$. This will result in saving in production time by 16.71%.
- 2) For bigger die-punch machining of the size $500 \times 300 \times 80$ or more with large overhang (l/d ratio), the optimum parameters for getting N7 surface finish is 0.4 mm step-over with a feed-rate of 1500 mm/min. □ optimized parameters will result in saving of 24.96% of production time. This will result in increase in average surface roughness by $0.21 \mu\text{m}$ which is almost negligible compared to substantial increase in production time.

VII. ACKNOWLEDGEMENT

Inspiration and motivation in presentation have always played a key role in the success of a company. We express our sincere thanks to our BE Project Guide Prof. M.A. Mane for his encouragement and support throughout our project, especially for the useful suggestions. We would like to thank Dr. J. B. Satpute, Head of Mechanical Engineering Department for his unwavering support during the entire course of this final year project work.

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