



iJRASET

International Journal For Research in
Applied Science and Engineering Technology



INTERNATIONAL JOURNAL FOR RESEARCH

IN APPLIED SCIENCE & ENGINEERING TECHNOLOGY

Volume: 6

Issue: XI

Month of publication: November 2018

DOI:

www.ijraset.com

Call:  08813907089

E-mail ID: ijraset@gmail.com

Design of HVAC System for a Commercial Building by using Radiant Cooling

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Abstract: The design of air conditioning (HVAC) systems for commercial building by using radiant cooling systems. Radiant cooling system is a promising technique, which is suitable for independent control processes of temperature and humidity. The two main benefits of radiant cooling systems include the potential to save energy and improvement of indoor thermal comfort. The Radiant Cooling with Ceiling system consolidates the pipe network in each panel and the piping are connected to the chiller through these pipes the chilled water will be circulated to the ceiling panels. Ceiling panels are designed in such a way that there would be no condensation occurs at ceiling panels as they are designed below dew point temperature. The radiant cooling panels can work more The surveying data conducted during the design indicate how much of the tonnage required for the whole area with which we can distribute the temperature in the surface through radiant ceiling panels for the proper comfort of the occupants in the space. Our designing. Our calculations determine the coil size too for fixing it at the ceiling; the coil size will determine to fix it at ceiling for connecting it to the pipes which are travelling from the chiller unit by carrying the chilled water throughout the ceiling panels. In our project there is a separate system to provide air for ventilation and for additional cooling for the occupants in the space. These establishments will be really helpful in optimizing and controlling the strategies of HVAC system. The project work includes heat load calculation of the building through hourly analysis program (HAP), duct designing through mc quay duct sizer, pipe sizing through mc quay pipe sizer, drafting of air distribution system.

I. INTRODUCTION

A. Introduction To HVAC

The term HVAC which truncates to heating, ventilation, and air condition, as it has a huge scope? It managed the system utilized for application like heating, comfort cooling, and ventilation and cooling application in commercial areas. It incorporates study of extensive variety of equipment's from little scale residential application to the huge Industrial applications. The standards or phrasing, terminology of HVAC are taken from the society called as ASHRAE which refers to American society of heating, refrigeration and air conditioning engineers. Nowadays a innovative and better air conditioning system is majorly has the objective with the advancing, human comforts. In these incredible advancements can be made however the extents of further research still subsist. Indoor air quality is a huge constraint in the outline of an aerating and cooling frameworks as it a noteworthy concern worldwide since, it enormously influence the relieve in the work space or in industrial requirements. Majorly the study of indoor air Quality and its effect are mostly concern in the field of an air conditioning The important consideration is conservation of energy resource in decreasing and optimizing the utilization of energy in recently constructed infrastructures and in existing spaces with wanted comfort conditions and indoor air superiority. As this requires a Arrangements of certain disciplinary approach which are to be implemented while designing and an aerating system.

- 1) **Heating:** Heating is defines as the procedure of increasing or expanding the warmth of the space Where compared to surrounding heat of the space is gradually bringing down with Standard temperature (25 °c) respectively. The heating procedure is carried through by Various methods such as equipment's like boilers, heaters, etc..., heating methods or Consideration are generally they are implemented in countries like USA, Australia , Canada etc.,
- 2) **Cooling:** Cooling is defines as the way of lessening the temperature of the air where the Surrounding temperature of that area is higher than the calm temperature by implementing The various standards of refrigeration or heat exchanges to the lower body temperature is Know as cooling.
- 3) **Ventilation:** Ventilation has an imperative influence in parts of HVAC outline fill in as it is show as the Procedure by which outside air is provided into the space being molded and it additionally Expels the undesired air from the space and furthermore the contaminants which are Available inside the space. The ventilation is done through constrained ventilation process Or it should be possible by characteristic ventilation process for keeping up the great air Quality with in the space.

- 4) *Air Conditioning*: Air conditionings describes as the procedure of regarding air in order to control simultaneously its temperature, humidity, cleanliness and distributing and meet the Prerequisites of conditioned space.

B. Introduction on Radiant Cooling

The radiant cooling system is a system using a temperature controlled surface that cools Indoor temperature by evacuation of sensible heat where the half of the warmth happens through the thermal radiation. Generally the radiant cooling systems are concerned in Chilled ceiling beams or panels. With the benefit of convection air cooling and additionally Normal radiant temperature to be attain. Radiant system that utilizes water to cooled the Desired surface are known as hydronic systems .the hrdronic radiant system flow the Cooled water in pipes through an extraordinary mounted panels on a building floor or Ceiling to supply comfortable temperature

C. Statement of Problem

The problem underlying of my project radiant cooling system to examine the indoor temperature and the thermal comfort in a surface where a cooling will be done by radiant cooling with the ceiling panel. An important study in my plan is to look into thermal comfort for people working in the office space, equipment to be cooled. The stature of the floor influences the thermal comfort in the specified area. If the floor height modifies there will be a change in the ratio of convection and radiation. Mean radiant temperature (MRT) calculations are done very complicated because it requires the variation between the incoming air temperature and the incoming water temperature and also requires the leaving air temperature from the room and the leaving water temperature from the room. For cooling, it is critical to maintain the temperature of the external surface of the tubing that carries cooling water lower than dew point temperature to avoid condensation.

D. Research Methodology

In research methodology, for computing the heat load there is standard software HAP (hourly analysis program) which will give the complete report to find cooling conditions capacity to accomplish good indoor air quality as it is a powerful tool. HAP gives adaptable features for outlining hvac system for commercial buildings. As it also offer energy analysis and energy utilization. Another tool used is duct sizer which is utilized for calculating duct sizes and the area and pipe sizer is utilized to cal calculate the pipe size for the flow of water through it. ASHRAE standards are available to take the values and expressions to find the coil size which we utilized in ceiling panels.

II. HVAC SYSTEM

A. Radiant Cooling From Chilled Slabs

Cooling originates from the structure of the building like slabs, in view of this it is named as thermally active building system (TABS). Transfer of cooling in this kind of Radiant cooling system with integrated slabs to the area as of the floor or ceiling. Europe since last couple of tens the heating is as same as floor cooling respectively. The radiant air conditioning which is available in terms of chilled slabs or ceiling panels, to attain the benefit of convective conditioning and the mean radiant temperature .because of cool air sinks, a chilled ceiling panel wills cold the air that will make itself to spread into the space through specialized panels. There are so many advantages to deliver the cooling with ceiling. It is more agreeable to leave roofs presented to a room than floors, as it will increase the capability of thermal mass. Floors have furniture, covers, and decorations that decline the feasibility of the association. At the point when guideline of a cooling talks in Radiant cooling system it utilizes the regular purpose of rule to convey the cooling to ceiling or through the floor or even with the walls since it ingests the warmth emanated through the rest of the way. The following diagram is clearly showing us the chilled ceiling

15 behaves as temperature go down for every origin throughout the space which includes likewise people present in the room, solar radiation, the equipment loads and the wall etc.



Figure 2.1- radiant cooling from ceiling

The radiant cooling system which normally utilizes chilled water, as it is a hydronic system which uses water running in the pipes channel in thermal contact with the airfoil. The circling water just should be 2-4°C underneath the coveted indoor air temperature. The high temperature is expelled by the water falling in the pressure driven circuit once the heat from various starting points within the zone is engaged by the effectively cooled surface –ceiling which is on the roof, base or walls.

B. Design of HVAC System

- 1) *Basic On Radiant Cooling System Utilizing Bore Wells:* To keep up slab temperature and soil temperature equal with an association comprises of two bore wells from which one is associated with radiant slab and water is pumped through it and another drag well is linked with the heated water that leaves the radiant slab. During the time the temperature of earth beneath 12ft is consistent which is a mean temperature of particular geographical limitation is. The underneath figure demonstrates recorded room temperature. Utilizing stack impact ventilation framework, the way is likewise ventilated.

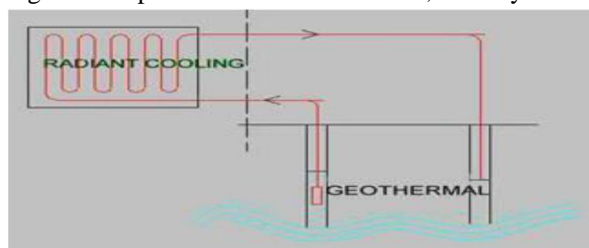


Figure 2.2-Radiant cooling system utilizing bore well

Firstly we should have to see the geological ground conditions at the site .from these surveys we can get the ground parameters required by this we can send the water from the bottom to the ceiling panels by which a greater savings be able to be accomplished as the water is a natural resource.

- 2) *Radiant Cooling Systems Utilizing Cooled Water:* In this plan, the chiller creates the cool water by which the slab is chilled. The dew point temperature of breeze is progressively more when contrasted with the cool water temperature which was provided to a radiant slab. But the natural air climatically outline development can accomplish C in space with no air dealing with unit by these systems. At the point when natural air is pumped it limits to 20% of power required for air taking care of units.

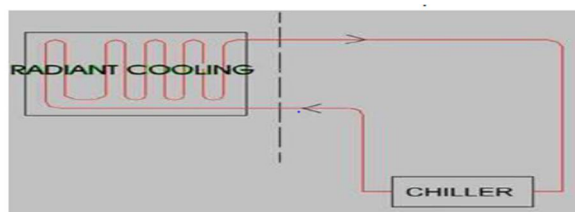


Figure 2.3- radiant cooling system utilizing cool water

- 3) *Basic Section Radiant Cooling System Utilizing Cooling Tower:* To keep up the slab temperature close to wet globule temperature otherwise called wet knob approach, the slab of radiant cooling is connected to a cooling tower. The dry globule and wet knob temperature very change in hot and dry atmospheres so this plan cools the space well impressively. The high measure of warmth is emanated from sun to largest amount of structures to possess space is overwhelmed by utilizing this framework

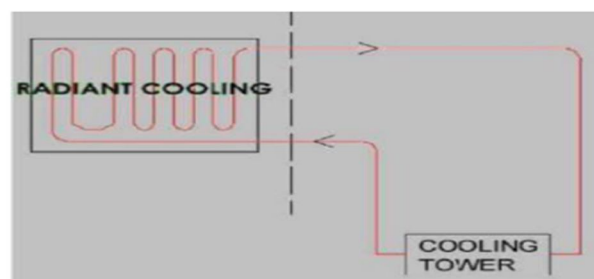


Figure 2.4 radiant cooling systems utilizing cooling tower

- 4) *Mean Radiant Temperature (MRT)*: As per ASHRAE (American Society of Heating, Refrigerating and Air – Conditioning Engineers) Standard 55-2010 characterizes six factors that influence warm human solace, they are (air temperature, radiant temperature, humidity, velocity of air, metabolism and clothing). Since the velocity of air, and metabolism and clothing are inhabitant reliant, initially just the air temperature, humidity factor, velocity of air, metabolism and clothing these can be observed and controlled by the HVAC system. Conventional aerating and cooling system normally screen and control air temperature, humidity, velocity of air of these space condition, overlooking radiant temperature.

C. Control Selection For The Radiant Cooling Systems

1) Building Control Strategies

- a) Outdoor temperature sensor on the northern side of the building not exposed to sunlight.

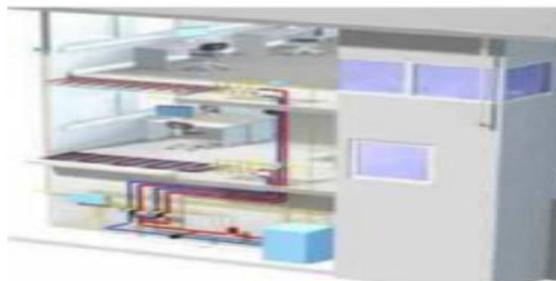


Figure – 2.5 control strategy of a building

- b) The moisture and temperature sensors are kept in each zone which is used to monitor dew point temperature throughout the space.
- c) As the humidity sensors are placed in various rooms to calculate relative humidity in various rooms.
- d) Air sensing and temperature sensing thermostats are placed within each zone to manage air delivery for quick response cooling and local dehumidification. And temperature sensors manage to adjust the flow of temperature in required zone as it will indicates on the thermostat.
- e) Both detectors are frequently blended in single unit. Appropriate BMS based smart control systems are used.

III. BUILDING DETAILS

A. Building Description

In this project work the type of building for which a radiant cooling system with ceiling panels is designed and implemented, is a commercial type of application that is the buil -ding which is chosen is intended as to be used as a commercial building i.e. office buil -ding. The orientation of the building is such that as it is facing towards north direction Building is provided with complete glass portion or it may be called as envelope

B. Floors And Areas

The building comprises of four floors i.e. a ground floor, first floor, second and third floors respectively. As my project designed for a commercial space the whole amount of area where my radiant cooling system has been planned is about 84218sqft. And the TR 440 tonnage .The following are the areas block wise as my commercial building is divided into two sub portions at each floor.

Ground floor partition 1 : 8000sqft

Ground floor partition 2 : 9340sqft

First floor partition 1 : 10895sqft

First floor partition 2 : 10313sqft

Second floor partition 1 : 10525sqft

Second floor partition 2 : 10341sqft

Third floor partition 1 : 12152sqft

Third floor partition 2 : 12152sqft

There is different kind of spaces in this building as it is a commercial building such as lobby, lift section, corridor, and spaces for outlets.

C. Plans Pictures

1) Ground Floor Plan



Figure 3.1: building plan (ground floor- partition 1)



Figure 3.2 : building plan (first floor – partition 1)

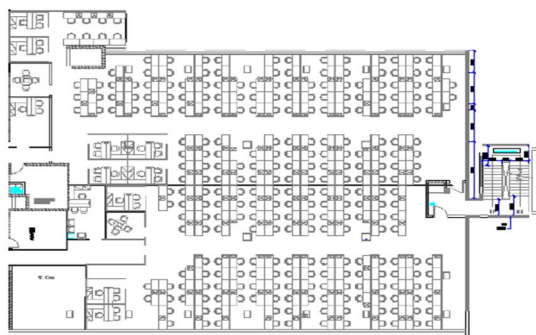


Figure 3.3 building plan(second floor –partition 1)

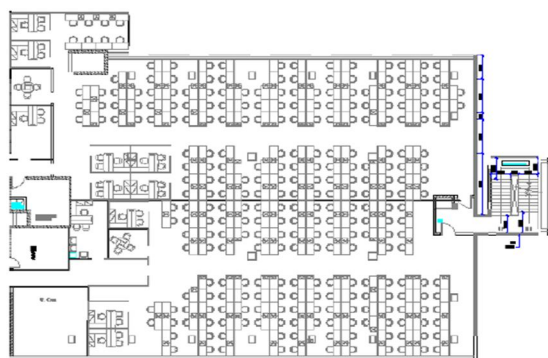


Figure 3.4 building plan (third floor –partition 1)

D. Designed Floors

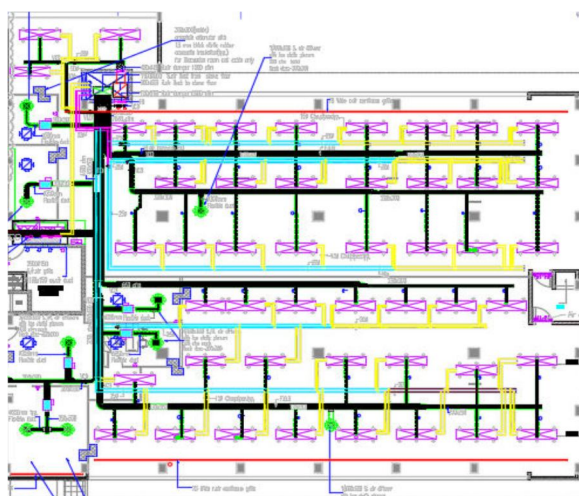


Figure 3.5 building design plan (ground floor-partition 1)

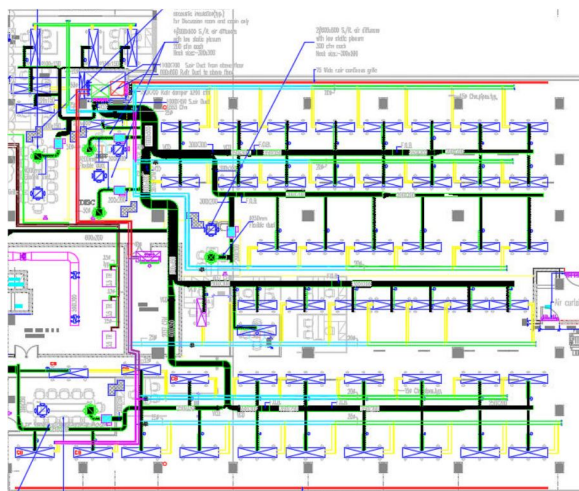


Figure 3.6 building design plan (first floor – partition 1)

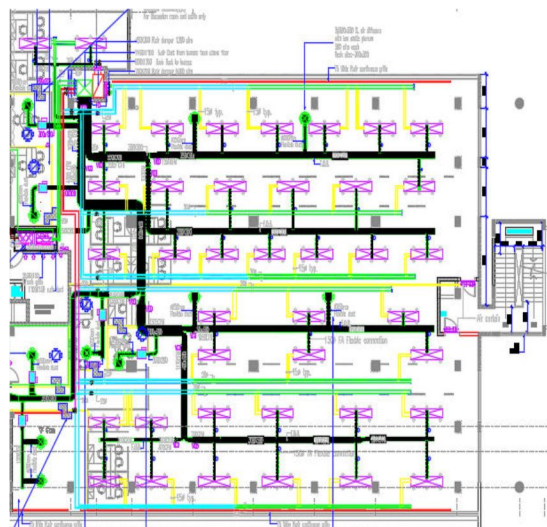


Figure 3.7 building design plan (second floor –partition 1)

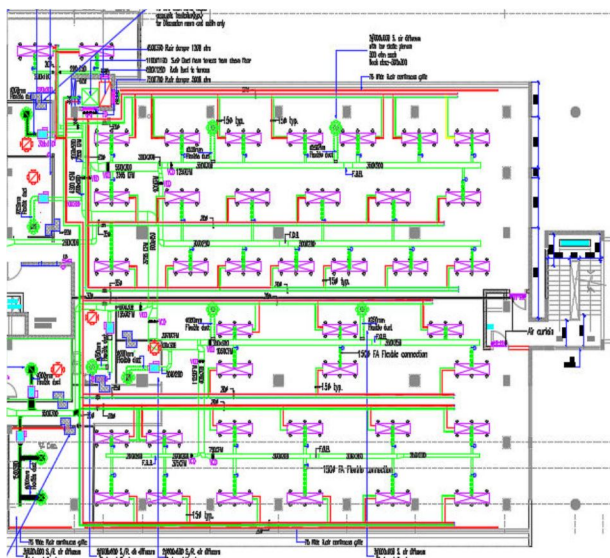


Figure 3.8 building design (third floor-partition 1)

IV. HEAT LOAD CALCULATIONS

To find the heat load of an office space we will need to know the following things:

- 1) Area of the space
- 2) The number of walls facing to the solar
- 3) The number of occupants
- 4) The lighting load
- 5) The equipment load
- 6) Area of the unconditioned partition

A. E 20 Sheet For The Ground Floor Partition 1 Heat Load

Calculation

Job Name	Radiant Cooling				Space Used For		Office		
Address	HYD				Area (sqft)		PARTITION 1		
Room sizes	Length (ft)	Width (ft)	Height (ft)		Height (ft)				
	80	75	10						
Item	Area or Quantity	Sun Gain or Temp. Diff.		Factor	Btu/Hour	Date	12-05-17	RH (%)	Qp/Lb
ROOM SENSIBLE HEAT									
Solar Gain - Glass						CONDITION	88	77	8
Glass - N	0	0	23	x	0.56	Outside	10	77	8
Glass - NE	804	0	12	x	0.56	Room	72	81	8
Glass - E	0	0	12	x	0.56	0 Difference	41	XXX	XXX
Glass - SE	141	0	12	x	0.56	6612 Daily Range (F)			20.4
Glass - S	0	0	6	x	0.56	0 Condition for Temp. Diff. (F)			21
Glass - SW	110	0	42.5	x	0.56	7700 By Pass Factor (BF)			61
Glass - W	0	0	163	x	0.56	0 Correct Factor (CF = 1 - BF)			0.90
Glass - NW	0	0	69	x	0.56	2615 Occupancy (Nos)			310
Roof	0	0		x	0.96	0 Lighting Load (W/sqft)			18
Door	0	0		x	0.56	0 Equipment Load (kW)			82.0
Trans. Gain - Walls & Roof						OUTSIDE AIR	310	18	3100
Wall - N	0	0	30	F x	0.34	0 Cfm Per Person	8152	0.81	82
Wall - NE	0	0	36	F x	0.34	0 Cfm Per Sq.			3182
Wall - E	0	0	44	F x	0.34	0 Air Change Per Hour			1359
Wall - SE	0	0	44	F x	0.34	Ventilation (CFM)			3182
Wall - S	0	0	42	F x	0.34	8731	8731		
Wall - SW	0	0	45	F x	0.34	0.87 Room Sens. Heat	52871		0.88
Wall - W	0	0	38	F x	0.34	0.87 Room Total Heat	59233		
Wall - NW	0	0	32	F x	0.34	0 APPARATUS DEW POINT (ADP)			54.0
Floor	0	0		F x	0.1	Indicated ADP (F)			
Roof	0	0		F x	0.1	103825	103825		62.0
Trans. Gain - Except Walls & Roof						DEHUMIDIFIED RESE			
All Glass	2241	0	41	F x	1.13	398	398		
Partitions	133	0	36	F x	0.3	0 Room Temp. - ADP x CF	18		18
Ceiling	0	0	36	F x	0.4	0 Room Sens. Heat	12081		3844
Floor	0	0	31	F x	0.5	0 Room Sens. Heat	12081		3844
Outside Air	181	0	41	F x	0.11	14088	14088		
People	310	0	24.5			75950	75950		18
Light	8152	0	1.5	W/sqft	3.41	41697	41697		20104
Equipment	62	0	3410			211420	211420		1811
Effective Room Sensible Heat Sub Total						47623	47623		
Factor				10.0%		47623	47623		
EFFECTIVE ROOM SENSIBLE HEAT						523871	523871		
ROOM LATENT HEAT						ACTUAL TR			86.7
Outside Air	181	0	20.4	G/Lb	0.009	4413	4413		31
People	310	0	205			63550	63550		12.1
Factor				5.0%		3399	3399		
EFFECTIVE ROOM LATENT HEAT						71382	71382		67.4
EFFECTIVE ROOM TOTAL HEAT						595253	595253		67.4
OUTSIDE AIR HEAT									
Sensible	181	0	41	F x	0.87	126790	126790		74.1
Latent	181	0	20.4	G/Lb	0.61	39721	39721		3844
Grand Total Heat Sub Total						761744	761744		
Factor				5.0%		38087	38087		
GRAND TOTAL HEAT						799831	799831		

B. HAP

The valuation of heat load calculations is also done with the HAP software.

Hourly Analysis Program (HAP) is a PC based programming which encourages architects to plan a HVAC framework for different structures. As it contains different tools in which one is used for load calculations and for designing the systems another one it is help full for simulating use of energy and to find the cost of energy to be spent for a building. The functionality method to find the load it goes with the ASHRAE endorsed methods and these methods for energy analysis with hour by hour energy simulation approaches.

HAP program comes as two same but in two different products.

1) HAP System Design Load

2) 2. HAP



C. HAP Summary Reports Of Ground Floor

1) Air System Sizing Summary For Ground Floor Partition 1

Air System Information			
Air System Name	GF PARTITION 1	Number of zones	1
Equipment Class	CW AHU	Latent	8068.0 Bt
Air System Type	SCAV	City	Hyderabad, India
Sizing Calculation Information			
Zone and Space Sizing Method			
Zone CFM	Sum of space airflow rates	Calculation Month	Jan to Dec
Space CFM	Individual peak space loads	Sizing Data	Calculated
Central Cooling Coil Sizing Data			
Room sensible	44.9 Tons	Load occur at	Jun 1500
Total coil load	295.6 MBH	Coil DB / WB	93.0 / 67.0 °F
Sensible coil load	262.3 MBH	Entering DB / WB	78.5 / 64.0 °F
Coil flow rate (GPM)	12325 CFM	Leaving DB / WB	57.0 / 55.5 °F
Room latent	12325 CFM	Coil ADP	54.5 °F
Latent coil load	12325 CFM	Bypass Factor	0.100
Coil sensible	0.505	Resulting RH	50 %
Coil latent	255.0	Design supply temp	58.0 °F
Coil total	47.1	Zone Total Check	0 of 1 OK
Water flow @ 10.0 °F rise	59.14 gpm	Max zone temperature deviation	0.0 °F
Central Heating Coil Sizing Data			
Room sensible	244.6 MBH	Load occur at	Dec 0900
Coil flow rate (GPM)	23786 CFM	BTU/hr (Tons)	9.9
Coil latent	23786 CFM	Ent DB / Lvg DB	56.7 / 61.0 °F
Water flow @ 20.0 °F drop	34.41 gpm		
Supply Fan Sizing Data			
Actual room CFM	25786 CFM	Fan motor BHP	0.00 BHP
Room CFM	23093 CFM	Fan motor kW	0.00 kW
Actual room CFM	5.22 CFM/ft²	Fan static	0.00 in wg
Outdoor Ventilation Air Data			
Design outdoor air	7860 CFM	CFM/person	18.20
CFM/ft²	0.81	CFM/person	

2) Air System Sizing Summary For First Floor Partition 1

Air System Information		First floor 1	Number of zones	1
Air System Name		CWAHU	Floor Area	10895.6 ft ²
Equipment Class		SZCAV	Location	Hyderabad, India
Air System Type				
Sizing Calculation Information				
Zone and Space Sizing Method:				
Zone CFM	Sum of space airflow rates	Calculation Months	Jan to Dec	
Space CFM	Individual peak space loads	Sizing Date	Calculated	
Central Cooling Coil Sizing Data				
Max coil load	48.9 Tons	Load occurs at	Jun 1500	
Max coil load	268.3 MBH	OA DB / WB	93.0 / 67.0 °F	
Coil CFM at Jan 1500	12325 CFM	Entering DB / WB	79.5 / 64.1 °F	
Max coil CFM	12325 CFM	Leaving DB / WB	57.0 / 55.5 °F	
Set point max coil CFM	12325 CFM	Coil ADP	54.5 °F	
Reheat max coil CFM	0.905	Bypass factor	0.100	
Reheat	255.0	Resulting RH	50 %	
Design supply temp	47.3	Design supply temp	58.0 °F	
Water flow @ 10.0 °F rise	59.36 gpm	Zone T-stat Check	0 of 1 OK	
		Max zone temperature deviation	0.0 °F	
Central Heating Coil Sizing Data				
Max coil load	244.6 MBH	Load occurs at	Dec 0900	
Max coil load	25786 CFM	BTU/hr-ft ²	9.9	
Max coil CFM	25786 CFM	Ent. DB / Lvg. DB	56.7 / 61.3 °F	
Water flow @ 20.0 °F drop	2447 gpm			
Supply Fan Sizing Data				
Max fan CFM	25786 CFM	Fan motor BHP	0.00 BHP	
Standard CFM	23993 CFM	Fan motor kW	0.00 kW	
Actual max CFM/ft ²	3.22 CFM/ft ²	Fan static	0.00 in wg	
Outdoor Ventilation Air Data				
Design airflow CFM	6553 CFM	CFM/person	16.20 CFM/person	
CFM/ft ²	0.81 CFM/ft ²			

3) Air System Sizing Summary For Second Floor Partition 1

Air System Information		Work station SF 1	Number of zones	1
Air System Name		CWAHU	Floor Area	10525 ft ²
Equipment Class		SZCAV	Location	Hyderabad, India
Air System Type				
Sizing Calculation Information				
Zone and Space Sizing Method:				
Zone CFM	Sum of space airflow rates	Calculation Months	Jan to Dec	
Space CFM	Individual peak space loads	Sizing Date	Calculated	
Central Cooling Coil Sizing Data				
Max coil load	56.6 Tons	Load occurs at	Jun 1500	
Max coil load	489.7 MBH	OA DB / WB	93.0 / 67.0 °F	
Coil CFM at Jan 1500	442.1 MBH	Entering DB / WB	79.5 / 64.1 °F	
Max coil CFM	20348 CFM	Leaving DB / WB	57.0 / 55.6 °F	
Set point max coil CFM	20348 CFM	Coil ADP	54.5 °F	
Reheat max coil CFM	20348 CFM	Bypass factor	0.100	
Reheat	0.903	Resulting RH	50 %	
Design supply temp	199.8	Design supply temp	58.0 °F	
Water flow @ 10.0 °F rise	98.1	Zone T-stat Check	0 of 1 OK	
	97.89 gpm	Max zone temperature deviation	0.1 °F	
Central Heating Coil Sizing Data				
Max coil load	91.3 MBH	Load occurs at	Jan 1100	
Coil CFM at Jan 1100	20348 CFM	BTU/hr-ft ²	11.2	
Max coil CFM	20348 CFM	Ent. DB / Lvg. DB	56.6 / 61.3 °F	
Water flow @ 20.0 °F drop	9.14 gpm			
Supply Fan Sizing Data				
Actual max CFM	20348 CFM	Fan motor BHP	0.00 BHP	
Standard CFM	1785 CFM	Fan motor kW	0.00 kW	
Actual max CFM/ft ²	2.50 CFM/ft ²	Fan static	0.00 in wg	
Outdoor Ventilation Air Data				
Design airflow CFM	3589 CFM	CFM/person	11.58 CFM/person	
CFM/ft ²	0.44 CFM/ft ²			

4) Air System Sizing Summary For Third Floor Partition 1

Air System Information		Third floor prt 1	Number of zones	1
Air System Name		CWAHU	Floor Area	12152.0 ft ²
Equipment Class		SZCAV	Location	Hyderabad, India
Air System Type				
Sizing Calculation Information				
Zone and Space Sizing Method:				
Zone CFM	Sum of space airflow rates	Calculation Months	Jan to Dec	
Space CFM	Individual peak space loads	Sizing Date	Calculated	
Central Cooling Coil Sizing Data				
Max coil load	61.8 Tons	Load occurs at	Jun 1500	
Max coil load	483.7 MBH	OA DB / WB	93.0 / 67.0 °F	
Coil CFM at Jan 1500	442.1 MBH	Entering DB / WB	79.5 / 64.1 °F	
Max coil CFM	20348 CFM	Leaving DB / WB	57.0 / 55.6 °F	
Set point max coil CFM	20348 CFM	Coil ADP	54.5 °F	
Reheat max coil CFM	20348 CFM	Bypass factor	0.100	
Reheat	0.903	Resulting RH	50 %	
Design supply temp	199.8	Design supply temp	58.0 °F	
Water flow @ 10.0 °F rise	90.1	Zone T-stat Check	0 of 1 OK	
	97.39 gpm	Max zone temperature deviation	0.1 °F	
Central Heating Coil Sizing Data				
Max coil load	91.3 MBH	Load occurs at	Jan 1100	
Coil CFM at Jan 1100	20348 CFM	BTU/hr-ft ²	11.2	
Max coil CFM	20348 CFM	Ent. DB / Lvg. DB	56.6 / 61.3 °F	
Water flow @ 20.0 °F drop	9.14 gpm			
Supply Fan Sizing Data				
Actual max CFM	20348 CFM	Fan motor BHP	0.00 BHP	
Standard CFM	8332 CFM	Fan motor kW	0.00 kW	
Actual max CFM/ft ²	2.50 CFM/ft ²	Fan static	0.00 in wg	
Outdoor Ventilation Air Data				
Design airflow CFM	3589 CFM	CFM/person	18.89 CFM/person	
CFM/ft ²	0.44 CFM/ft ²			

V. DUCT DESIGNING

The duct element is an important part of an air conditioning system and is categorized under the air distribution system. The ducts are the enclosed passage way that are meant to carry the conditioned air to the space from the system outlet and also to carry away the exhaust or return air from the spaces back to the system for conditioning.

It is important that the design of duct system must be carefully done as it greatly affects the design of air conditioning system. Also, the execution of the duct work must be done under close supervision as any errors in the duct installation may lead to inefficiency of the plant. The main factor to be designed in terms of duct designing is the size of the duct that is suitable to convey the desired amount of air at proper flow rate and pressure. The size should be optimum corresponding to the air flow. Any disparity in the design of duct may lead to drawback like surplus cost expenditure, noisy operation, and excess energy usage. The air flow rate should be maintained throughout the space as per the cfm provided, also the pressure and the velocity which ensure the effective air distribution in a room and enhance the comfort.

A. Classification Of Ducts

Based on the shape of duct, the duct are classified as

- 1) Circular or round ducts
- 2) Rectangle or square ducts
- 3) Oval ducts

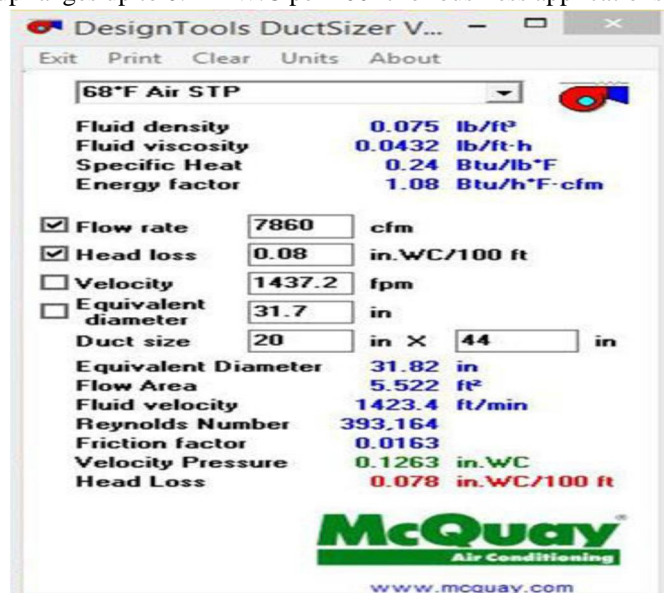
B. Methods Of Ducting Designing

There are mainly three methods of duct designing they are;

- 1) Constant friction loss or equal friction method
- 2) Velocity reduction method
- 3) Static regains method

C. Equal Friction Method

It is a straightforward strategy for estimating the conduit and the essential standard of this technique is to plan a pipe with square with grating misfortune all through the ducting i.e. the weight drop in a conduit will be kept consistent all through its length. To process the conduit measure, a product named pipe sizer created by Mc Quay is utilized as a part of which the information for measure estimation is characterized regarding the required wind stream rate and the consistent erosion misfortune rate. In this manner, for numerous spaces just the wind current rate is differed and the erosion rate is kept steady. The grating misfortune is for the most part characterized regarding creeps of water segment per 100 feet (in W. C. per 100 ft) and the standard average plan rate of grinding misfortune to be kept up ranges up to 0.1 in W.C per 100 ft for business applications



DesignTools DuctSizer V... - □ ×

Exit Print Clear Units About

68°F Air STP

Fluid density	0.075	lb/ft³
Fluid viscosity	0.0432	lb/ft-h
Specific Heat	0.24	Btu/lb°F
Energy factor	1.08	Btu/h°F-cfm

<input checked="" type="checkbox"/> Flow rate	7860	cfm
<input checked="" type="checkbox"/> Head loss	0.08	in.WC/100 ft
<input type="checkbox"/> Velocity	1437.2	fpm
<input type="checkbox"/> Equivalent diameter	31.7	in
Duct size	20	in X 44 in
Equivalent Diameter	31.82	in
Flow Area	5.522	ft²
Fluid velocity	1423.4	ft/min
Reynolds Number	393.164	
Friction factor	0.0163	
Velocity Pressure	0.1263	in.WC
Head Loss	0.078	in.WC/100 ft

McQuay
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D. Pipe Sizing

The cooling water pipe sizing can be done either manually using the schedule 40 chart from ISHRAE or by using the software named pipe sizer developed by Mc Quay. The main consideration or the input parameters in the design of cooling water pipe size are the water consumption rating and the head loss due to friction. The water consumption rating is defined in terms of gallons per minute (GPM) and the friction loss is defined in terms of feet of water per 100 feet (ft/100 ft). Typical design standards of these two parameters are specified below. Water consumption rate – 3 gpm / TR for closed cycle Friction loss – upto 2.5ft per 100ft for commercial applications

VI. CONCLUSION

A complete design of a radiant cooling air conditioning system is presented under this project work and the following results are obtained during the course of this project. The net heat load estimated for the commercial building is 440 TR throughout the floors. The purpose of the project was to cool the spaces through radiant cooling frameworks using the ceiling panels, as this system is also called as hydronic system due to utilization of water. The cooling water pipe size is obtained as 4 inches in diameter corresponding to the total water consumption rating of 138 gpm. For the interior region with internal load, the cooling rate difference ranged from 7%-26% at surface level as its mainly depends on fraction of internal loads. The pump capacity determined is 38 H. P This will results in the higher radiant fraction in the process of heat gain generate bigger difference in peak cooling rates. As in this we are using ceiling panel 4.5% amount of cash been saved through ceiling panel when compared to other systems. Material cost is 40% less. The consumption of electricity usage is 30% when compared to the other traditionalHVAC systems the result has shown 50% more efficiency. The project is productively consummate and given reasonable results.

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