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Abstract: In the present work, a rapid method is used for the measurement of iodine value, wherein mercuric acetate is directly used in the powder form. An attempt has been made to reduce the time of the Wijs method by use of mercuric acetate as a catalyst/accelerator. The iodine value of different vegetable oils such as soyabean (Sb),groundnut(Gn), palmolein (Pm) and sunflower(Sn) were determined by regular Wijs method for 30 minutes whereas when we apply catalytic Wijs method with use of 2 mg, 5 mg and 10 mg of mercuric acetate to perform as catalyst then it is reducing the time of analysis to 3 minutes. Thus when catalyst is used the different values obtained for coefficient of variations are 0.11 to 0.47 for 2mg, 0.08 to 0.54 for 5mg and 0.17 to 0.54 for 10 mg whereas 0.31 to 0.84 for non catalyst addition. Finding of the study is there is significant reduction in the analysis time, measurement accuracy and reproducibility of data when we apply mercuric acetate as a catalyst/accelerator Keywords: IV (Iodine Value), mercuric acetate, vegetable oils etc

I. INTRODUCTION

The official methods for determination of iodine value (IV) involve the reaction of double bonds in oils with halogenating reagent (Wijs solution) over 30 min followed by iodometric titration of the liberated iodine obtained through reaction of excess Wijs reagent with potassium iodide with sodium thiosulphate solution using starch as an indicator. Wijs method is generally adopted for the measurement of iodine value [1, 3].

Generally Wijs method is used for measurement of iodine value and this method has a drawback that duration of the reaction is as long as 30-60 minutes. In this paper mercuric acetate is used as a catalyst/accelerator to achieve a reduction in the reaction time.

According to Jnmiat et al, various methods and modifications that have been proposed on time to time for the determination of the Iodine values of fats and oils, Hubl's and Wijs' are the only two methods which have found more or less general application [7].

Hoffman and Green used mercuric acetate as a catalyst in the Wijs method to obtain complete iodine absorption in three minutes [6]. Benhen and Klee modified the Rosenmund-Kuhnhenn Method so that only one minute reaction time was required [2].

Mukherjee,S.(1955) investigated and developed a rapid method for the estimation of unsaturation of fats and oils by use of an aqueous solution of sodium hypochloro us acid reagent as a absorption reagent with a reaction time of 4 to 5 minutes was recommend, the estimations are more rapid or all drying or non drying group oils give accurate results within the specified time [9]. Shin-ichi Kikuno et al (1975) investigated the methods of quick determination of iodine value especially for the oil in the hydrogenation process and have found after all the Wijs method could be appropriate by only shortening the reaction time to three minutes for the oils of iodine value less than about 100. It also studied the effect of catalyst, temperature, time and I/CL ratio during

the determination of iodine value [10].

Hashemy et al (1977) studied the IV of 121 samples of butter as well as some common oils and fats by applying both the standard and rapid Wij's and Hanus methods. In the rapid method a 2.5% of mercuric acetate in acetic acid was used. The result obtained are close and comparable for 1 min Wij's and 3 min Hanus methods as compared with 30 min reaction time of standard procedures [5].

According to the united state patent (1981) when the magnesium acetate or sodium acetate is used in the form of a solution in glacial acetic acid, preferably having a concentration of 3-5 wt. %. In this method; the reaction time of a sample with the Wij's solution is as short as about 3 minutes. Then, the iodine value is measured in the same manner as in the Wijs method. Since The analysis time is thus remarkably shortened [11].

LI HUA et al (1999) investigated a fast method for determining the IV of oils and fats using mercuric acetate without changing the operational steps of the Hanus method and reduced time from 30 minutes to 3 minutes. The experimental result indicates that fast method gives a variation coefficient is 0.31 % [8].



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ZHONG GUO-ging (2004) investigated a new method for the determining the IV of oil and fat was only requires to add catalyst mercuric acetate in the process of determination without changing the operational procedure of Hanus method to reduce the reaction time of 30 minutes to 4 minutes. The experimental results indicate that the relative error is lower than 0.5 % and coefficient of variation is lower than 0.2% [13].

According to Yang Li, Ji Dong-bing et al (2014) investigated the improved determination method was tested by adding Wijs reagent and 10 ml 3% magnesium acetate solution as catalyst reacting for 13 min., Acc. The result showed that there was no great difference between 2 methods with relative error less than 2%. It indicated that catalyst magnesium acetate had no adverse effect on accuracy of determination results [12].

Aim of the study is to develop a method by which time of the Wijs method can be reduced by use of mercuric acetate as a catalyst/accelerator.

II. MATERIAL AND METHODS

A. Procurement of Materials

Vegetable oils such as soyabean(Sb),groundnut(Gn), palmolein(Pm) and sunflower(Sn) oils have been purchased from the local market and used in the present study for the determination of iv analysis. All the chemicals and reagents used in present experimental methodology are analytical grades.

B. Methods

- 1) Experimental Methodology: In the present work, an attempt has been made to reduce the time of the Wijs method by use of mercuric acetate as a catalyst/accelerator. It provides a rapid method for the measurement of iodine value, wherein mercuric acetate is directly used in the powder form. The methodology includes addition of Wijs solution to a sample in an ordinary manner and then a powder form of the catalyst is added. The iodine value for a sample is determined in three set of experiments with 2 mg, 5 mg and 10 mg of mercuric acetate as a catalyst. The sample is allowed to react with the Wijs solution for reaction time about 3 minutes and then the iodine value is measured in the same manner as in the Wijs method.
- 2) Experimental Procedure For Determination Of IV Is According To Wijs Method [3,4]: The only variation is the use of mercuric acetate as a catalyst to reduce the analysis time. To a 500ml conical flask with glass topper was weighed accurately an appropriate quantity of the dry oil/fat as per expected value (0.2-0.22mg),to which 25ml of carbon tetrachloride have been added and agitated for proper mixing. To this was added 25 ml Wijs reagent and mercuric acetate. The sample was evaluated in three set of experiments with 2 mg, 5mg, and 10 mg of mercuric acetate as catalyst. The flask was fitted with glass stopper wetted with KI solution, swirled for proper mixing and kept in a dark for about 3 minutes for reaction. The test was also performed in absence of mercuric acetate where it was kept in darks for 30 minutes. Simultaneously a blank test was also performed. At the end of reaction, to the flask was added 15 ml KI solution followed by 100 ml freshly boiled and cooled water with rinsing of the stopper. Liberated iodine was titrated with standardised sodium thiosulphate solution (0.0998 N) using starch as indicator until the blue colour formed disappears after through shaking. The iodine value was determined as follows: Iodine value = 12.69* (B-S)* Normality of Na₂S₂O₃ /Weight of Sample taken Table 1.1 reports the iodine value of different vegetable oils determined by regular Wijs method and by the catalytic Wijs method with use of 2 mg, 5 mg and 10 mg mercuric acetate.

Sr.	Name	Expected	Use no catalyst	Use the catalyst							
No	of	IV					% Difference between catalytic and non-				
	oils/fats		Reaction time	Reaction time			catalytic Method				
			30 min.	3 min			-				
				(2mg) (5mg) (10mg)		-					
		(a)	(b)	(c)	(d)	(e)	(b-c)*100/b	(b-d)*100/b	(b-e)*100/b		
1	Sb	120-135	128.18	125.02	126.09	127.0	2.47	1.64	0.93		
2	Gn	85-99	91.27	85.83	88.71	90.55	5.96	2.8	0.79		
3	Pm	54.0-62	58.15	54.02	55.17	56.26	7.1	5.14	3.25		
4	Sn	100-145	128.63	124.76	125.83	126.0	3.0	2.18	2.04		

Table 1.1 IV Analysis of IV of vegetable oils by non-catalytic and catalytic Wijs method with reaction time of 30 and 3 min



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Sr.N	- :1/6	Use the Catalyst										Use no Catalyst		
0	011/T ats	2mg			5mg		10mg							
	uus	IV	σ	CV	IV	σ	CV(%)	IV	σ	CV	IV	σ	CV (%)	
				(%)						(%)				
1	Sb	125.02	0.14	0.11	126.09	0.09	0.08	127.0	0.29	0.23	128.18	0.66	0.51	
2	Gn	85.83	0.41	0.47	88.71	0.31	0.35	90.55	0.48	0.54	91.27	0.49	0.54	
3	Pm	54.02	0.21	0.39	55.17	0.3	0.54	56.26	0.23	0.41	58.15	0.49	0.84	
4	Sn	124.76	0.22	0.17	125.83	0.37	0.29	126.0	0.21	0.17	128.63	0.4	0.31	

Table-1.2 Accuracy of Iodine value in use of the catalyst and no catalyst

Average values of three measurements, σ -standard deviation, CV-coefficient of variation



Fig1. Shows comparison of IV between reaction time of 30min and 3min using 2mg mercuric acetate catalyst



Fig2. Shows comparison of IV between reaction time of 30min and 3min using 5mg mercuric acetate catalyst



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Fig3. Shows comparison of IV between reaction time of 30min and 3min using 10mg mercuric acetate catalyst



Fig4. Shows comparison between % difference in catalytic and non catalytic IV in 3min using 2,5 and 10mg of mercuric acetate

III. RESULTS AND DISCUSSIONS

It is apparent from the Table 1.1 that the iodine value for oil/fat obtained by the Wijs method and by the experimental method (modified Wijs method) is not significantly different. All the experimental values are average of five readings with good reproducibility of results. Also results obtained by use of mercuric acetate lies within the expected range, as per Food safety and standards act 2006 and Food product and Standards regulation 2011 [column (a) of Table] [4], of iodine value for respective oil/fat. The presence of catalyst has facilitated the increased reaction rate with reduction in time of analysis. It is observed that with increase in the quantity of catalyst reduces the difference in iodine value obtained by regular Wijs method and modified Wijs method. Accordingly use of 10mg of mercuric acetate gives least variation in the values obtained for all the studied oil samples. Comparatively more difference is noted in case iodine value by Wijs method and modified Wijs method for palmolein , wherein the allowed time of 3 minutes is not sufficient for reaction between iodine monochloride and palmolein. This has however reduced with the increase of catalyst quantity. Higher time of reaction may favour the reduction in difference in values of IV by regular Wijs method and modified Wijs method represents the success of mercuric acetate to perform as catalyst in reducing the time of analysis to 3 minutes. Moreover, as all the reported values are average of five readings, has demonstrated the reproducibility of the analysis data. Table 1.2 shows the variance of the measured values of the method of setting it to 3 minutes. The coefficient of variation in case of 2mg is **0.11 to 0.47** while in case of 5mg (catalyst addition) 0.08 to 0.54 and in 10 mg, 0.17 to 0.54, even for non catalyst addition, **0.31 to 0.84**.

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IV. CONCLUSION

Present research examines the comparison between catalytic or accelerated method with original or non-catalytic Wijs method for IV analysis. The accuracy, reproducibility and validity aspect of IV analysis has been conducted using mercuric acetate catalyst. It is found that there is no significant difference between the IV obtained by this catalytic method and standard AOAC method. This present work introduces significant reduction in the analysis time, measurement accuracy and reproducibility of data for the determination of non-catalytic and catalytic IV analysis. Thus as a result catalytic Wijs method can be adopted as online quality control technique for rapid analysis during hydrogenation of oils and fats. The use of 10 mg of mercuric acetate gives least variation in the values obtained for all the studied oil samples.

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